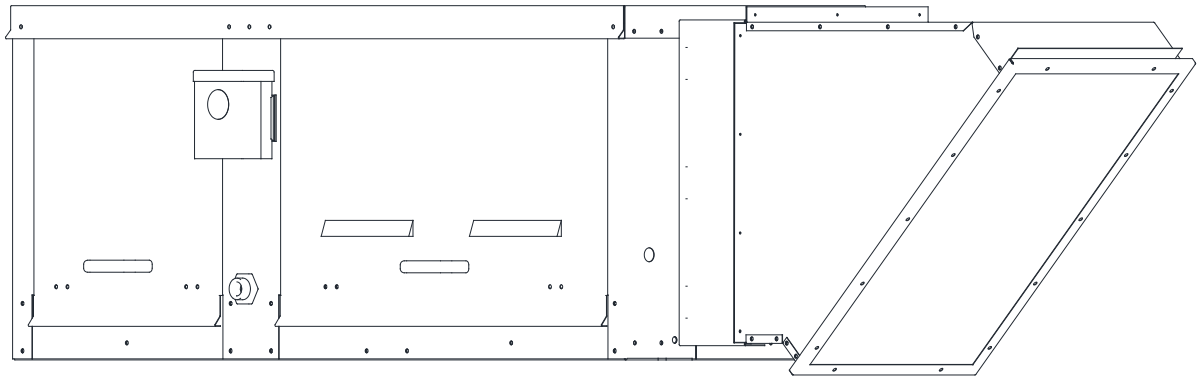
MUA Controls

Compact Direct Fired Heaters

Installation, Operation, and Maintenance Manual



FOR YOUR SAFETY

IF YOU SMELL GAS: OPEN WINDOWS, DO NOT TOUCH ELECTRICAL SWITCHES, EXTINGUISH ANY OPEN FLAMES, IMMEDIATELY CALL YOUR GAS SUPPLIER.

FOR YOUR SAFETY

THE USE AND STORAGE OF GASOLINE OR OTHER FLAMMABLE VAPORS AND LIQUIDS IN OPEN CONTAINERS IN THE VICINITY OF THIS APPLIANCE IS HAZARDOUS.

RECEIVING AND INSPECTION

Upon receiving unit, check for any interior and exterior damage. If damage is found, report it immediately to the carrier. Check that all accessory items are accounted for and are not damaged.

WARNING!!

Improper installation, adjustment, alteration, service or maintenance can cause property damage, injury or death. Read the installation, operating and maintenance instructions thoroughly before installing or servicing this equipment. ALWAYS disconnect power and gas prior to working on heater.

Save these instructions. This document is the property of the owner of this equipment and is required for future maintenance. Leave this document with the owner when installation or service is complete.

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WARRANTY

This equipment is warranted to be free from defects in materials and workmanship, under normal use and service, for a period of 2-years from date of shipment. This warranty shall not apply if:

1. The equipment is not installed by a qualified installer per the MANUFACTURER'S installation instructions shipped with the product.
2. The equipment is not installed in accordance with Federal, State, and Local codes/regulations.
3. The equipment is misused or neglected, or not maintained per the MANUFACTURER'S maintenance instructions.
4. The equipment is not installed and operated within the limitations set forth in this manual.
5. The invoice is not paid within the terms of the sales agreement.

The MANUFACTURER shall not be liable for incidental and consequential losses and damages potentially attributable to malfunctioning equipment. Should any part of the equipment prove to be defective in material or workmanship within the 2-year warranty period, upon examination by the MANUFACTURER, such part will be repaired or replaced by MANUFACTURER at no charge. The BUYER shall pay all labor costs incurred in connection with such repair or replacement. Equipment shall not be returned without MANUFACTURER'S prior authorization, and all returned equipment shall be shipped by the BUYER, freight prepaid to a destination determined by the MANUFACTURER.

NOTE: To receive warranty coverage for this product, copy and print out the "Start-Up Documentation" on page 68. Fill in all required information. Fax the page to 1-919-516-8710 or call 1-866-784-6900 for email information.

Listings

This unit is ETL-listed to the American National Standard/CSA Standard for Gas Unit Heaters And Gas-Fired Duct Furnaces ANSI Z83.4, CSA 3.7.

The Safety Control Board is ETL-listed to standard UL 60730-2-9, UL 60730-1, CSA E60730-1, CSA E60730-2-9.

INSTALLATION

It is imperative that this unit is installed and operated with the designed airflow and electrical supply in accordance with this manual. If there are any questions about any items, please call the service department at **1-866-784-6900** for warranty and technical support issues.

Mechanical

WARNING: DO NOT RAISE UNIT BY THE INTAKE HOOD, BLOWER, MOTOR SHAFT, OR BEARINGS. USE ALL LIFTING LUGS PROVIDED WITH A SPREADER BAR OR SLING UNDER THE UNIT.

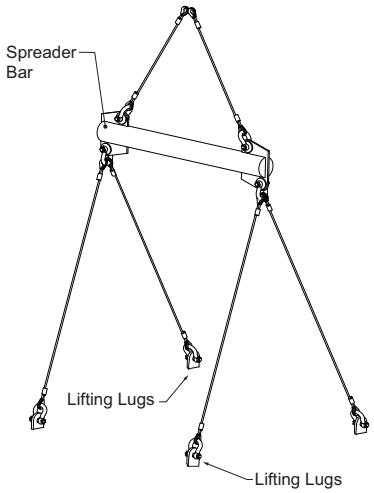
Clearance

The top, back, and front surfaces of this heater may not be installed less than 6" from combustible materials. The heater base may be installed on combustible surfaces. Allow 24" minimum service clearance on both sides of this heater.

Site Preparation

1. Provide clearance around installation site to safely rig and lift equipment into its final position (**Figure 1**). Supports must adequately support equipment. Refer to manufacturer's estimated weights.
2. Locate unit close to the space it will serve to reduce long, twisted duct runs.
3. Consider general service and installation space when locating unit.
4. Do not allow air intake to face prevailing winds. Support unit above ground or at roof level high enough to prevent precipitation from being drawn into its inlet. The inlet must also be located at least 10 feet away from any exhaust vents. The fan inlet shall be located in accordance with the applicable building code provisions for ventilation air.

Figure 1 - Spreader Bar



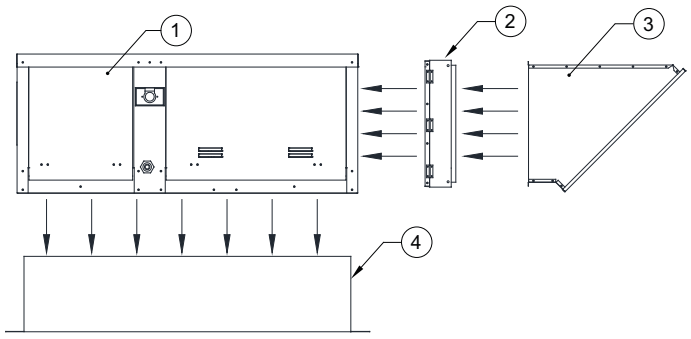
Intake Assembly

Intakes and curbs (**Figure 2**) are shipped on a separate skid. Upon unit arrival, perform the following steps to assemble the intake to the unit.

1. Apply silicone or weather-proof gasket on the backside of the flanges of the intake hood or V-bank intake.
2. Secure the flanges of the intake hood to the unit with the supplied sheet metal screws.
3. Use caulk on the outside of the screws to prevent water leaks.

Figure 2 - Intake and Curb Assembly

1. Blower/Motor Access Door
2. Filtered Intake
3. Screened Intake
4. Curb



Curb and Ductwork

This fan was specified for a specific CFM and static pressure. The ductwork attached to this unit will significantly affect airflow performance. When using rectangular ductwork, elbows must be radius throat, radius back with turning vanes. Flexible ductwork and square elbows should not be used. Any transitions and/or turns in the ductwork near the fan outlet will cause system effect. System effect will drastically increase the static pressure and reduce airflow.

- **Table 1** displays the minimum fan outlet duct sizes and straight lengths required for optimal fan performance.
- Do not use the unit to support ductwork in any way. This may cause damage to the unit.
- **Follow SMACNA guides and manufacturer's requirements for the remaining duct run.** Fans designed for rooftop installation should be installed on a prefabricated or factory-built roof curb.
- Follow curb manufacturer’s instructions for proper curb installation.
- The unit should be installed on a curb and/or rail that meets local code height requirements.
- Make sure the duct connection and fan outlet are properly aligned and sealed.
- Secure fan to curb through vertical portion of the ventilator base assembly flange. Use a minimum of eight (8) lug screws, anchor bolts, or other suitable fasteners (not furnished). Shims may be required depending upon curb installation and roofing material.
- Verify all fasteners are secure. **Figure 3** and **Figure 4** show different mechanical installations.
- Adequate building relief shall be provided so as not to over pressurize the building when the heating system is operating at its rated capacity. This can be accomplished by taking into account, through standard engineering methods, the structure’s designed infiltration rate; by providing properly-sized relief openings; or by interlocking a powered exhaust system; or by a combination of these methods.
- Heaters installed with intake ductwork must be purged to replace at least four air changes of the volume of the intake duct.
- If the failure or malfunction of this heater creates a hazard to other fuel-burning equipment in the building (e.g., when the heater is providing makeup air to a boiler room), the unit is to be interlocked to open inlet air dampers or other such devices.
- On outdoor installations, it is recommended that the discharge duct be insulated to prevent condensation during the “OFF” cycle in cold weather.
- Flexible connectors should be used on all ductwork connections. Vibration isolators are optional and can be supplied in the loose parts package.
- Units that are installed in airplane hangars should be installed in accordance with the Standard for Aircraft Hangars, ANSI/NFPA 409. Units that are to be installed in public garages should be installed in accordance with the Standard for Parking Structures, ANSI/NFPA 88A, or the Standard for Repair Garages, ANSI/NFPA 88B, and with CAN/CGA B149 Installation Codes.

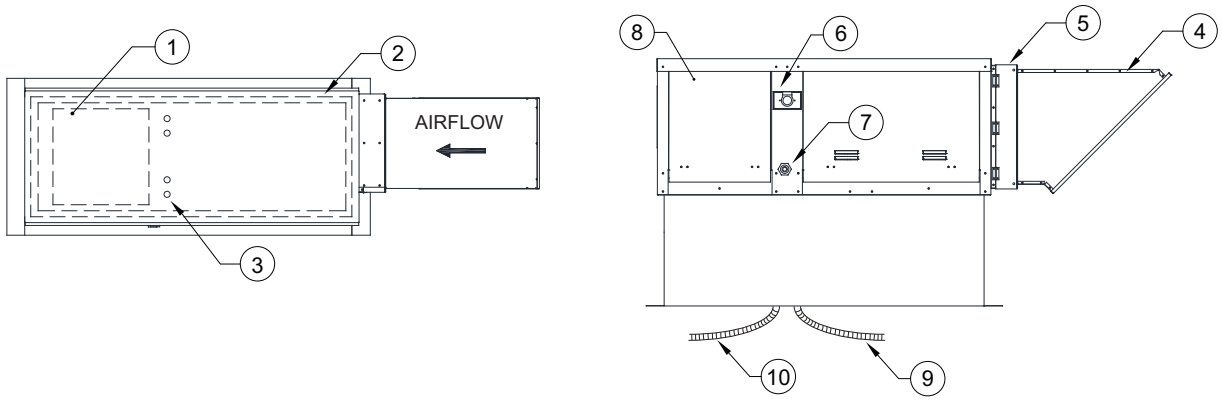
Table 1 - Required Supply Ductwork

Duct Size	Straight Duct Length
12” x 12”	36”

Roof Mount Installation

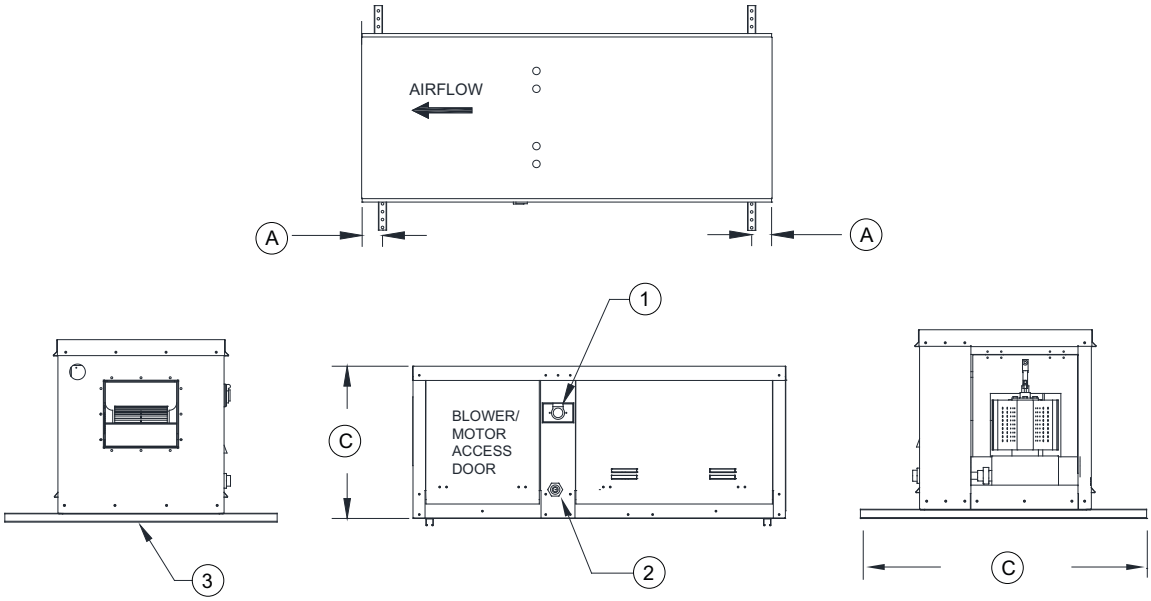
Note: Refer to submittal drawings for specific unit dimensions.

Figure 3 - Roof Mount Installation Details



1. Discharge Opening
2. Curb Outer Wall
3. Flex Conduit for Field Wiring
4. Screened Intake
5. Filter Access Door
6. Service Disconnect Switch
7. 1/2” NPT Pipe
8. Blower/Motor Access Door
9. Control Drop
10. Motor Drop

Figure 4 - Indoor Inline



1. Service Disconnect Switch
2. 1/2” NPT Pipe
3. Optional Unistrut Base for Hanging

A. 1” Spacing from Unistrut to edge of unit
B. 36” Unistrut
C. Unit Height

Gas

Installation of gas piping must conform with local building codes, or in the absence of local codes to the National Fuel Gas Code, ANSI Z223.1 (NFPA 54) – latest edition. In Canada, installation must be in accordance with CAN/CGA-B149.1 for natural gas units and CAN/CGA-B149.2 for propane units.

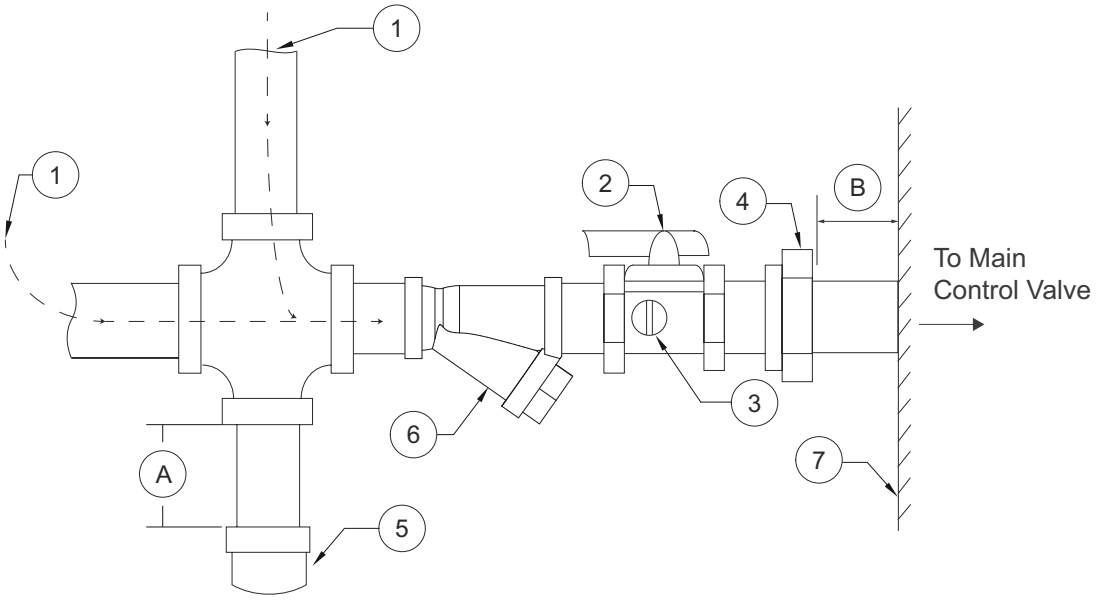
WARNING: INLET GAS PRESSURE MUST NOT EXCEED PRESSURE INDICATED ON NAMEPLATE. SEE UNIT NAMEPLATE FOR PROPER GAS SUPPLY PRESSURE AND GAS TYPE.

1. Always **disconnect power** before working on or near a heater. Lock and tag the disconnect switch or breaker to prevent accidental power-up.
2. Piping to the unit should conform to local and national requirements for type and volume of gas handled, and pressure drop allowed in the line. Refer to the Gas Engineer's Handbook for gas line capacities.
3. The incoming pipe near the heater should be sized to match the connection on the outside of the unit. Unit inlet sizes are shown in **Table 2**. The unit requires a steady supply of gas at all times, avoid multiple taps in the gas supply line.
4. Install a ground joint union with brass seat and a manual shut-off valve external to the unit casing. Install shut-off valve adjacent to the unit for emergency shut-off and easy servicing of controls. Refer to **Figure 5 on page 8**.
5. Provide a sediment trap, as shown in **Figure 5 on page 8**, before each unit and where low spots in the pipeline cannot be avoided.
6. Clean out the gas line to remove debris before making connections. Purge gas line to remove air before attempting to start unit. Purging air from gas lines should be performed as described in ANSI Z223.1-latest edition "National Fuel Gas Code," or in Canada as described in CAN/CGA-B149.
7. All field gas piping must be pressure/leak tested before unit operation. Use a non-corrosive bubble forming solution or equivalent for leak testing. The heater and its individual shut-off valve must be disconnected from the gas supply piping system during any pressure testing of that system at test pressures in excess of 1/2 psi.
8. This unit requires the gas pressure to be within the unit's minimum and maximum gas pressure ratings. If the pressure is greater than the maximum, the internal valve components will be damaged. If the pressure is below the minimum, the heater will not perform to specifications. Refer to **Table 3 on page 8**.

Table 2 - Gas Connection Sizes

Unit Size	Gas Pipe Size (NPT)
76	1/2"

Figure 5 - Gas Connection Diagram



1. Gas Supply Line Connection
2. Manual Gas Shut-off Valve
3. Plugged 1/8” NPT Test Gauge Connection
4. Ground Joint Union with Brass Seat
5. Sediment Trap
6. Strainer (Optional)
7. Unit

A. Minimum Depth = 3”
B. Minimum = 6”

Table 3 - Gas Pressure

Gas Pressure Type	Gas Pressure
Natural/LP	5 - 14 inches wc maximum

NOTICE

Refer to the heater’s rating plate for determining gas supply pressures and requirements.

ELECTRICAL

WARNING!!

Disconnect power before installing or servicing unit. High voltage electrical input is needed for this equipment. A qualified electrician should perform this work.

Before connecting power to the heater, read and understand the entire section of this document. As-built wiring diagrams are furnished with each unit by the factory and are attached to the control module's door or provided with paperwork packet.

Electrical wiring (**Table 4**) and connections must be made in accordance with local ordinances and the National Electric Code, ANSI/NFPA 70. Verify the voltage and phase of the power supply, and the wire amperage capacity is in accordance with the unit nameplate. For additional safety information, refer to AMCA publication 410-96, *Recommended Safety Practices for Users and Installers of Industrial and Commercial Fans.*

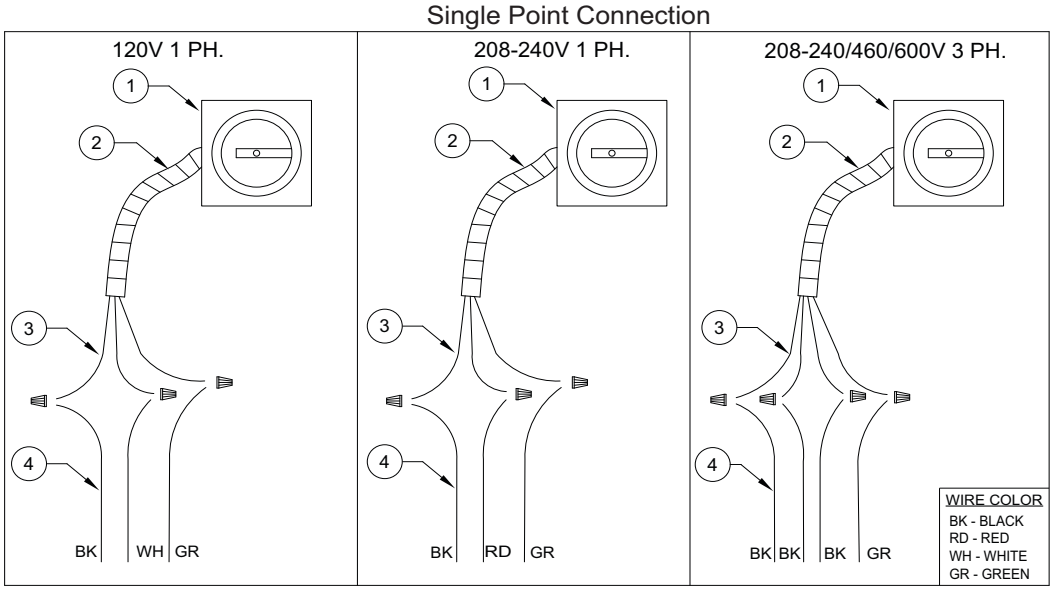
1. **Always disconnect power before working on or near this equipment. Lock and tag the disconnect switch and/or breaker to prevent accidental power-up**.
2. An electrical drop containing the line voltage power wiring is shipped with every unit. The electrical drop should be brought through one of the conduit openings located in the base of the unit (**Figure 3**), run through the curb, and connected to a junction box inside the building.
3. A dedicated branch circuit should supply the motor circuit with short circuit protection according to the National Electric Code. This dedicated branch should run to the junction box.
4. Verify that the power source is compatible with the requirements of your equipment. The nameplate identifies the **proper phase and voltage** of the equipment.
5. Units shipped with a remote HMI will require a second drop through the base of the unit. It is important to route the motor wires in a separate conduit from the HMI wiring.
6. Before connecting the unit to the building's power source, verify that the power source wiring is de-energized. Refer to **"Fan to Building Wiring Connection" on page 10.**
7. Secure the power cable to prevent contact with sharp objects.
8. Do not kink power cable and never allow the cable to encounter the burner airstream, oil, grease, hot surfaces, or chemicals.
9. Before powering up the unit, make sure that the fan rotates freely. Make sure that the interior of the unit is free of loose debris or shipping materials.
10. If any of the original wire supplied with the unit must be replaced, it must be replaced with type THHN wire or equivalent.

Table 4 - Copper Wire Ampacity

Wire Size AWG	Maximum Amps
14	15
12	20
10	30
8	50
6	65
4	85
3	100
2	115
1	130

Fan to Building Wiring Connection

Figure 6 - Wiring Connection Details



1. Disconnect Switch
2. Galflex Conduit (In Unit)
3. Factory Wiring
4. Field Supplied Wiring - From building power or pre-wired control panel.

HMI and Remote Room Sensor Installation

Remote HMI faceplates (**Figure 7)**, remote room sensors (**Figure 8**), and smart controls may be ordered and shipped separately. These components measure temperature and assist in controlling the unit. These components should be installed in a safe location, free of influence from external heat sources. Install sensors in areas indicative of the average room temperature, and away from heat-producing appliances. HMIs and remote room sensors can be installed directly to industry-standard junction boxes, either surface mounted or recessed mounted. HMIs have a built-in temperature/relative humidity (RH) sensor, which is typically used to help control the automatic function of the unit.

The HMI can also be configured to control the unit from a remote location manually. They can be configured not to use the internal temperature/relative humidity sensor. In this configuration, the sensor in the HMI is ignored in automatic operation. Multiple HMIs can be connected to one unit for temperature and R/H averaging. All combination temperature/humidity HMIs will use a vented standoff. Mount the static pressure tube close to the HMI to obtain proper room conditions.

A max of 4 additional HMIs can be daisy-chained together. Place an End-of-Line (EOL) device in the last HMI connected.

Figure 7 - HMI with Standoff

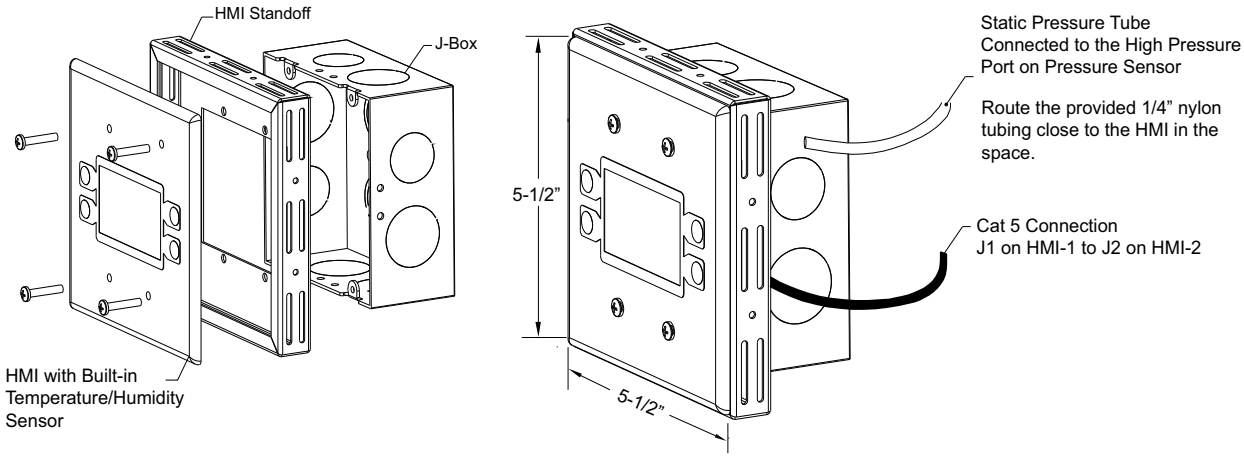
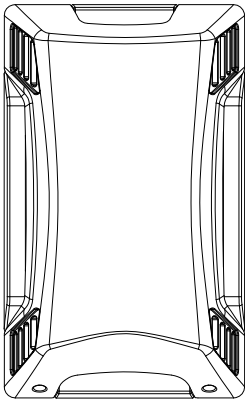


Figure 8 - Remote Room Sensor



The room temperature sensor is a 10K ohm thermistor. The sensor provides constant room temperature to the controller. It should be installed on a wall somewhere in the room, but not directly in the HVAC diffuser's path or close to heat-producing appliances so that the reading is not affected by heat.

Room sensors are not required for proper control operation, but still can be configured as remote sensors or averaging sensors.

Do not install the room sensor on the ceiling.

Temperature Control

Discharge Control: When used in discharge control, the MUA board receives a call to heat from the intake sensor. The MUA board will modulate the discharge temperature until the desired setpoint is reached. The user can choose whether discharge heating/cooling is activated based on intake temperature, space temperature, either, or both.

Space Control: When selected, an HMI with an internal temperature sensor or a temperature sensor wired to ST terminals on the MUA board can be used to sense space temperature. The user can choose whether the space heating/cooling is activated based on intake temperature, space temperature, either, or both.

Analog Control: If Analog Control is utilized, DIP switch #4 on the MUA board should be set On. Blower/ Heating/Cooling will be controlled by a 0-10V DC or 0-20mA signal based on input source.

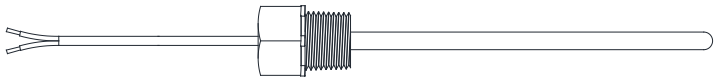
Direct Digital Control (DDC): A 0-10V DC or 0-20mA signal is sent to the MUA board from the building control system to regulate the blower/heating output of the unit.

In all cases, the MUA board controls the amount of gas to the burner based on the signal from the temperature control components.

The operation of the modulating gas valve with regard to voltage is as follows: from 0 volts to approximately 5 volts, the modulating gas valve should be on bypass flow with the heater operating on low or minimum fire. From approximately 5 volts to 15 volts DC, the valve should be performing its modulating function, and the heater should be firing at a modulated flow rate between low and high fire, depending upon the voltage. Above approximately 15 volts DC, the valve should be delivering full flow to the heater and the unit should be on high fire.

The temperature sensor (**Figure 9**) is a 10K ohm thermistor. The sensor gives constant feedback to the control board.

Figure 9 - Temperature Sensor



ECM (Electronically Commutated Motor) Speed Control

EC motors with control allow accurate adjustment of fan speed. The benefit of EC motors is exceptional efficiency, performance, and motor life.

External PWM Signal

The fan unit will be shipped with power wiring and communication wiring fed to an internal junction box. The fan is shipped with Shielded Twisted Pair (STP) wire, which is used for wiring to a remote PWM signal. Red wire is used to go to the positive PWM signal, and black wire is used to go to the negative PWM signal.

Reference schematics for all wiring connections. STP is connected to the communication wiring of the motor using wire nuts in the junction box. If a preset length of STP is provided, it will be connected to the junction box from the factory. Run the STP through any available knockout in the fan base.

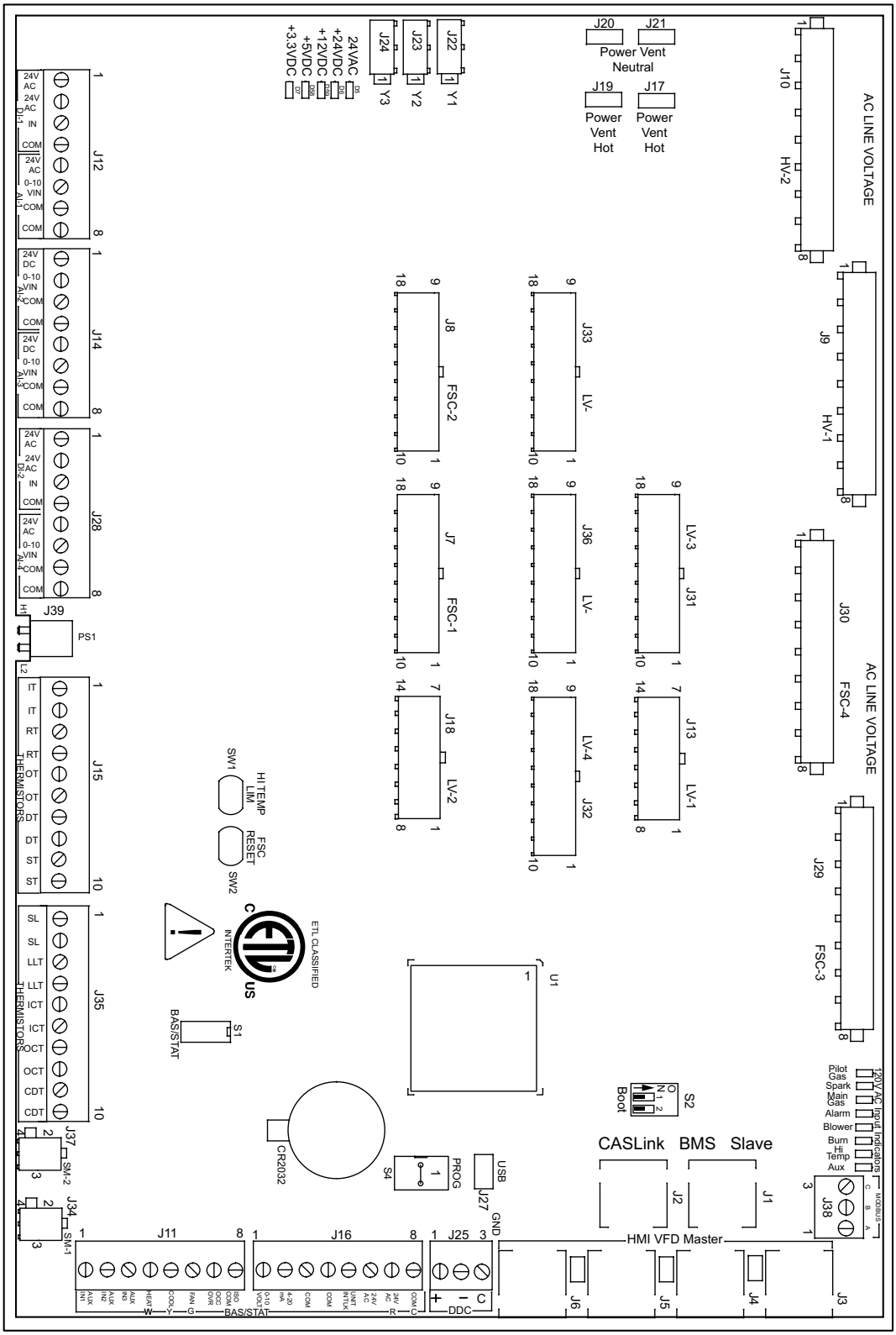
Motorized Intake Damper

On units shipped with the optional motorized intake damper, a power transformer is supplied with the unit if the main incoming voltage is greater than 120V. **No external wiring to the damper motor is required.**

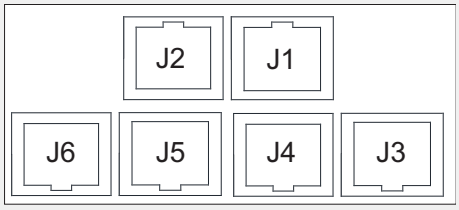
Make-up Air (MUA) Board Connectors

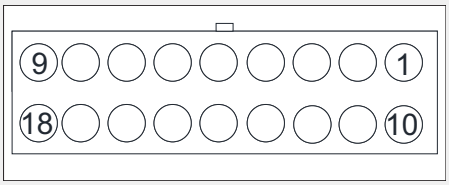
The Make-up Air (MUA) Board (**Figure 10**) is located in the main control cabinet.

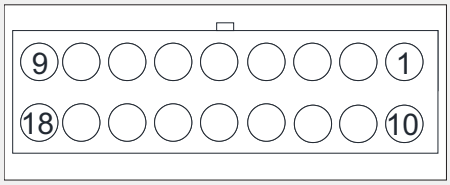
Figure 10 - Make-up Air Board

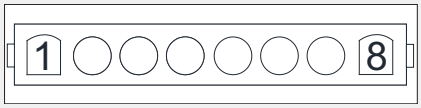


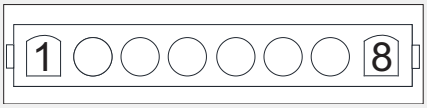
Note: Some connections may not be used dependent on system configurations

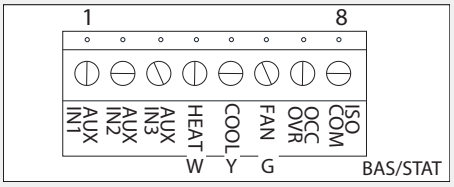
RJ45 connectors. **Connector J1** and **J2** are associated with BMS. **Connector J3** through **J6** are interchangeable and may be used to connect to an HMI or VFD.	
J1 - CASLink/Slave **J2** - CASLink/Slave **J3** - HMI/VFD/Master	**J4** - HMI/VFD/Master **J5** - HMI/VFD/Master **J6** - HMI/VFD/Master

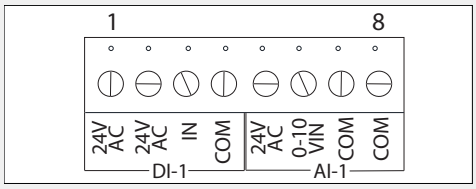
Connector J7 contains inputs and outputs for the Flame Safety Controller (FSC)	
Pin 1 - N/A **Pin 2** - 24VAC Pilot Valve **Pin 3** through **Pin 8** - N/A **Pin 9** - 24VAC Common to Main/Pilot Gas Valve	**Pin 10** through **Pin 18** - N/A

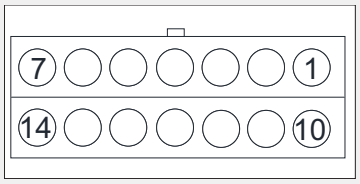
Connector J8 contains inputs and outputs for the Flame Safety Controller (FSC)	
Pin 1 - N/A **Pin 2** - 24VAC Pilot Valve **Pin 3** through **Pin 8** - N/A **Pin 9** - 24VAC Common to Main/Pilot Gas Valve	**Pin 10** through **Pin 18** - N/A

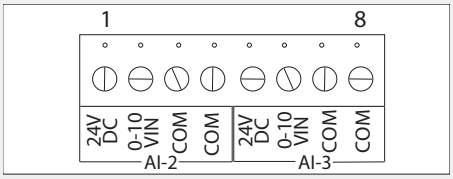
Connector J9 contains 120V AC connections	
Pin 1 - 120VAC Main Input **Pin 2** - 120VAC Input from Discharge Damper End Switch **Pin 3** - 120VAC Input from Fire Micro-Switch **Pin 4** - 120VAC Output to Intake/Discharge Damper Actuator	**Pin 5** - 120VAC Input from Intake Damper End Switch **Pin 6** - N/A **Pin 7** - 120VAC Output to Cabinet Heater **Pin 8** - 120VAC Neutral

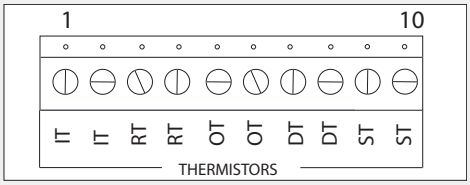
Connector J10 contains 120V AC connections	
Pin 1 - 120VAC Input from Evap Cooler Pressure Switch **Pin 2** - 120VAC Input from Evap Cooler Float Switch **Pin 3** - 120VAC Output to Evap Cooler Water Solenoid **Pin 4** - 120VAC Output to Evap Cooler 3-way Drain Valve	**Pin 5** - 120VAC Input from Supply Overload **Pin 6** - 120VAC Output to Supply Starter Coil **Pin 7** - 120VAC Output to Exhaust Starter Coil **Pin 8** - 120VAC Input from Exhaust Overload

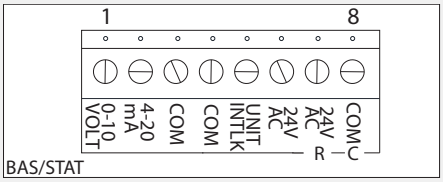
Connector J11 contains low voltage screw terminal connections	
Pin 1 - 24VAC Auxiliary Input **Pin 2** - 24VAC Auxiliary Input **Pin 3** - 24VAC Auxiliary Input **Pin 4** - 24VAC Call for Heat Input	**Pin 5** - 24VAC Call for Cooling Input **Pin 6** - 24VAC Call for Blower Input **Pin 7** - 24VAC Occupied Override Input **Pin 8** - 24VAC Isolated Common

Connector J12 contains low voltage screw terminal connections	
Pin 1 - 24VAC Output to Smoke Detector **Pin 2** - 24VAC Output to Smoke Detector **Pin 3** - 24VAC Digital Input from Smoke Detector **Pin 4** - 24VAC Common to Smoke Detector	**Pin 5** - 24VAC Output to Air Quality Sensor **Pin 6** - 0-10V Analog Input from Air Quality Sensor **Pin 7** - 24VAC Common to Air Quality Sensor **Pin 8** - 24VAC Common to Air Quality Sensor

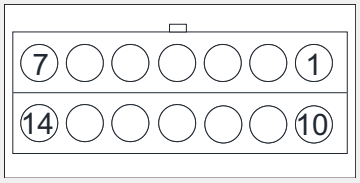
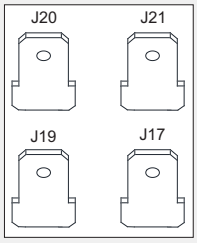
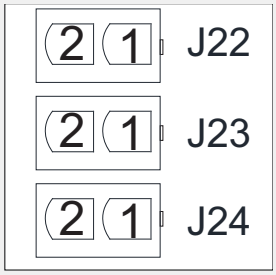
Connector J13 contains low voltage connections	
Pin 1 - N/A **Pin 2** - PWM + Output for Supply ECM **Pin 3** - 24VAC Output for Low Gas Pressure Switch **Pin 4** - 24VAC Output for High Gas Pressure Switch **Pin 5** - 24VAC Output for Clogged Filter Switch **Pin 6** - 24VAC Output for Low Airflow **Pin 7** - 24VAC Input for Board Power	**Pin 8** - N/A **Pin 9** - PWM Output for Supply ECM **Pin 10** - 24VAC Input from Low Gas Pressure Switch **Pin 11** - 24VAC Input from High Gas Pressure Switch **Pin 12** - 24VAC Input from Clogged Filter Switch **Pin 13** - 24VAC Input from Low Air Pressure Switch **Pin 14** - 24VAC for Board Power

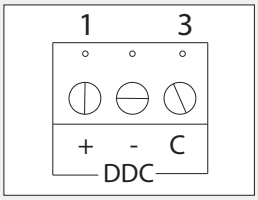
Connector J14 contains screw terminal connections	
Pin 1 - 24VAC Output to Intake Humidity Sensor **Pin 2** - 0-10VDC Analog Input from Intake Humidity Sensor **Pin 3** - 24VAC Common to Intake Humidity Sensor **Pin 4** - 24VAC Common to Intake Humidity Sensor	**Pin 5** - 24VAC Output to Intake Humidity Sensor **Pin 6** - 0-10VDC Analog Input from Intake Humidity Sensor **Pin 7** - 24VAC Common to Intake Humidity Sensor **Pin 8** - 24VAC Common to Intake Humidity Sensor

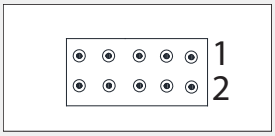
Connector J15 contains low voltage connections	
Pin 1 - Intake Temperature Thermistor Input **Pin 2** - Intake Temperature Thermistor Input **Pin 3** - Return Temperature Thermistor Input **Pin 4** - Return Temperature Thermistor Input **Pin 5** - Outdoor Temperature Thermistor Input	**Pin 6** - Outdoor Temperature Thermistor Input **Pin 7** - Discharge Temperature Thermistor Input **Pin 8** - Discharge Temperature Thermistor Input **Pin 9** - Space Temperature Thermistor Input **Pin 10** - Space Temperature Thermistor Input

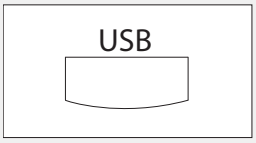
Connector J16 contains low voltage screw terminal connections	
Pin 1 - 0-10VDC Analog Input for Heat Modulation **Pin 2** - 4-20 mA Analog Input for Heat Modulation **Pin 3** - 24VAC Common **Pin 4** - 24VAC Common	**Pin 5** - 24VAC Unit Interlock Input **Pin 6** - 24VAC Output (Stat) **Pin 7** - 24VAC Output (R) **Pin 8** - 24VAC Common

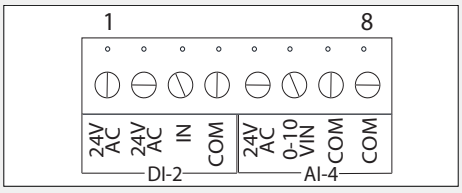
NOTE: Connector J17 is grouped with connectors J-19 through J-21

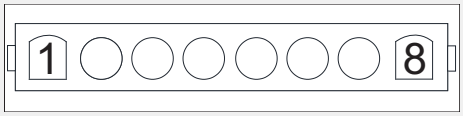
Connector J18 N/A	
Connector J17 - N/A **Connector J19** - N/A **Connector J20** - N/A **Connector J21** - N/A	
Connector J22 - N/A **Connector J23** - N/A **Connector J24** - N/A	

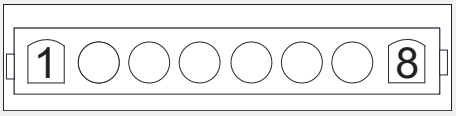
Connector J25 contains low voltage screw terminal connections for DDC Communications Isolated	
Pin 1 - RS-485 + **Pin 2** - RS-485 -	**Pin 3** - RS-485 Common

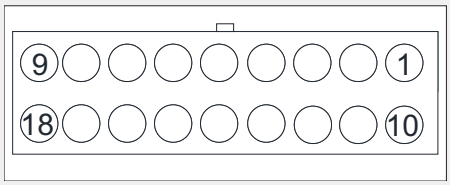
Connector J26 Programming Port	

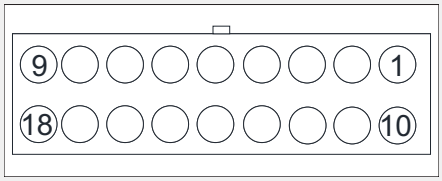
Connector J27 USB Programming Port	

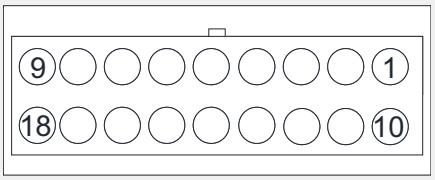
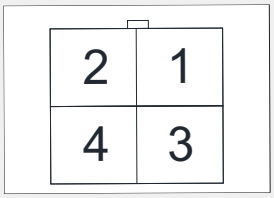
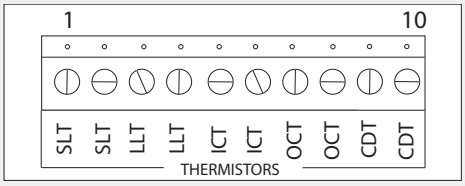
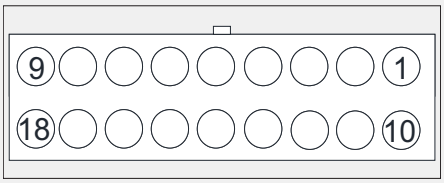
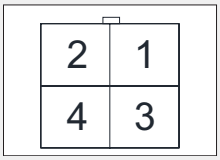
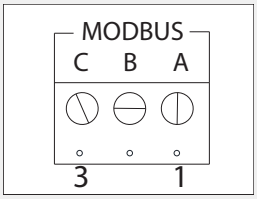
Connector J28 contains low voltage screw terminal connections	
Pin 1 - 24VAC Start Command for 3rd-Party VFD **Pin 2** - 24VAC Output **Pin 3** - 24VAC Trouble Input **Pin 4** - 24VAC Common for 3rd-Party VFD	**Pin 5** - 24VAC Constant Output **Pin 6** - 0-10VDC Analog Input VFD Speed Reference **Pin 7** - 24VAC Common **Pin 8** - 24VAC Common

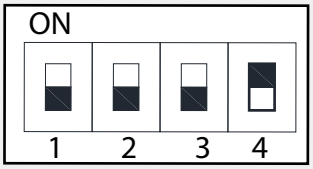
Connector J29 - N/A	

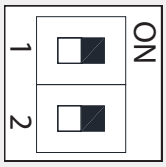
Connector J30 - N/A	

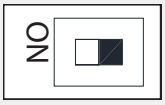
Connector J31 - contains inputs and outputs for components	
Pin 1 - 24VDC + Output to Profile / Main Air Flow Pressure Sensor **Pin 2** - 0-10VDC Analog Input from Profile / Main Air Flow Pressure Sensor **Pin 3** - 24VDC/0-10VDC Common from Profile / Main Air Flow Pressure Sensor **Pin 4** - N/A **Pin 5** - N/A **Pin 6** - N/A **Pin 7** - 24VDC + Output to Manifold Gas Pressure 1 Sensor **Pin 8** - 0-10VDC Analog Input from Manifold Gas Pressure 1 Sensor **Pin 9** - 24VDC/0-10VDC Common from Manifold Gas Pressure 1 Sensor	**Pin 10** - 24VDC + output to Manifold Gas Pressure 2 Sensor **Pin 11** - 0-10VDC Analog Input from Manifold Gas Pressure 2 Sensor **Pin 12** - 24VDC/0-10VDC Common from Manifold Gas Pressure 2 Sensor **Pin 13** - 24VDC + output to Clogged Filter Pressure Sensor **Pin 14** - 0-10VDC Analog Input from Clogged Filter Pressure Sensor **Pin 15** - 24VDC/0-10VDC Common from Clogged Filter Pressure Sensor **Pin 16** - 24VDC + Output for Analog or Static Pressure Control for Blower/Damper **Pin 17** - 0-10VDC Analog Input for Analog or Static Pressure Control for Blower/Damper **Pin 18** - 24VDC/0-10VDC Common for Analog or Static Pressure Control for Blower/Damper

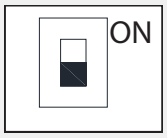
Connector J32 contains inputs and outputs for components	
Pin 1 - N/A **Pin 2** - N/A **Pin 3** - N/A **Pin 4** - N/A **Pin 5** - 24VAC Output To CO Alarm **Pin 6** - N/A **Pin 7** - 24VDC Powered PWM to Modulating Gas Valve, Full Wave, 16 kHz **Pin 8** - 0-10VDC Out for VFD **Pin 9** - N/A	**Pin 10** - N/A **Pin 11** - N/A **Pin 12** - N/A **Pin 13** - N/A **Pin 14** - 24VAC From CO Alarm **Pin 15** - N/A **Pin 16** - 24VDC Powered PWM to Modulating Gas Valve, Full Wave, 16 kHz **Pin 17** - 0-10VDC Common for VFD **Pin 18** - N/A

Connector J33 - N/A	
Connector J34 - N/A	
Connector J35 - N/A	
Connector J36 - N/A	
Connector J37 - N/A	
Connector J38 Modbus	
Pin 1 (A) - Modbus (-) **Pin 2 (B)** - Modbus (+)	**Pin 3 (C)** - Modbus Ground

Dip Switch S1	
Switch 1, 2, 3 always OFF. Switch 4 Always ON. If Switch 4 is OFF, BAS terminals disabled.	

Dip Switch S2	
Programming - Service Only	

Dip Switch S3	
End of line termination	

Dip Switch S4	
Programming - Service Only	

Variable Frequency Drive (VFD)

WARNING!!
- Before installing the VFD drive, ensure the input power supply to the drive is OFF.
- The power supply and motor wiring of the VFD must be completed by a qualified electrician.
- The VFD is factory programmed, only change if replaced or ordered separately.

Consult the VFD manual and all documentation shipped with the unit for proper installation and wiring of the VFD. The VFD has been programmed by the factory with ordered specific parameters. Use **Table 5** as a guide during installation.

Table 5 - VFD Installation Check List

Check Off	Description
	The installation environment conforms to the VFD manual.
	The drive is mounted securely.
	Space around the drive meets the drive's specification for cooling.
	The motor and driven equipment are ready to start.
	The drive is properly grounded.
	The input power voltage matches the drive's nominal input voltage.
	The input power connections at L1, L2, and L3 are connected and tight. Verify correct size crimp fitting is used.
	The input power protection is installed.
	The motor power connection at U, V, and W are connected and tight. Verify correct size crimp fitting is used.
	The input, motor, and control wiring are run in separate conduit runs.
	The control wiring is connected and tight.
	NO tools or foreign objects (such as drill shavings) are in the drive.
	NO alternative power source for the motor (such as a bypass connection) is connected - NO voltage is applied to the output of the drive.

VFD Installation

Input AC Power

- Circuit breakers feeding the VFDs are recommended to be thermal-magnetic and fast-acting. They should be sized based on the VFD amperage. Refer to **Table 6 on page 25**. See installation schematic for exact breaker sizing.
- Every VFD should receive power from its own breaker. If multiple VFDs are to be combined on the same breaker, each drive should have its own protection measure (fuses or miniature circuit breaker) downstream from the breaker.
- Input AC line wires should be routed in conduit from the breaker panel to the drives. AC input power to multiple VFDs can be run in a single conduit if needed. **Do not combine input and output power cables in the same conduit.**
- The VFD should be grounded on the terminal marked PE. A separate insulated ground wire must be provided to each VFD from the electrical panel. This will reduce the noise being radiated in other equipment.

ATTENTION: Do not connect incoming AC power to output terminals U, V, W. Severe damage to the drive will result. Input power must always be wired to the input L terminal connections (L1, L2, L3).

VFD Output Power

- Motor wires from each VFD to its respective motor MUST be routed in a **separate steel** conduit away from control wiring and incoming AC power wiring. This is to avoid noise and crosstalk between drives. An insulated ground must be run from each VFD to its respective motor. Do not run different fan output power cables in the same conduit.
- VFD mounted in ECP: A load reactor should be used and sized accordingly when the distance between the VFD and motor is greater than specified below. The load reactor should be installed within 10 feet of the VFD output:

  208/230V - Load reactor should be used when distance exceeds 250 feet.
  460/480V - Load reactor should be used when distance exceeds 50 feet.
  575/600V - Load reactor should be used when distance exceeds 25 feet.
- VFD mounted in fan: The load reactor should be sized accordingly when the VFD is mounted in the fan.

  208/230V - Load reactor is optional but recommended for 15 HP and above motors.
  460/480V - Load reactor is optional but recommended for 7.5 HP and above motors.
  575/600V - Load reactors are required for all HP motors.
- If the distance between the VFD and the motor is extremely long, up to 1000 FT, a dV/dT filter should be used, and the VFD should be increased by 1 HP or to the next size VFD. The dV/dT filter should be sized accordingly and installed within 10 feet of the output of the VFD.

  208/230V – dV/dT filter should be used when distance exceeds 400 feet.
  460/480V – dV/dT filter should be used when distance exceeds 250 feet.
  575/600V – dV/dT filter should be used when distance exceeds 150 feet.
- Do not install a contactor between the drive and the motor. Operating such a device while the drive is running can potentially cause damage to the power components of the drive.
- When a disconnect switch is installed between the drive and motor, the disconnect should only be operated when the drive is in a STOP state.

VFD Programming

Programming

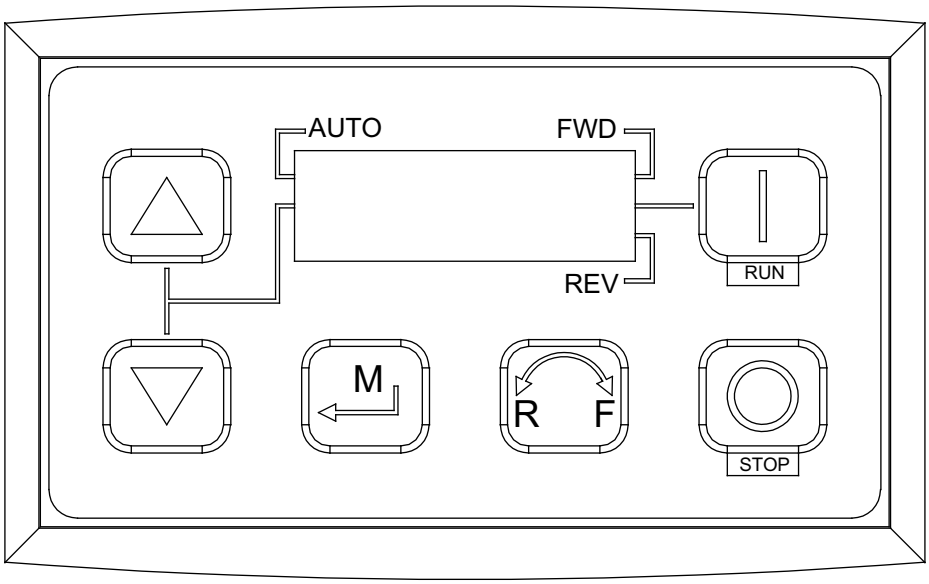
1. The Drive should be programmed for the proper motor voltage. P107 is set to 0 (Low) if motor voltage is 120V AC, 208V AC or 400V AC. P107 is set to 1 (High) if the motor voltage is 230V AC, 480V AC, or 575V AC.
2. The Drive should be programmed for the proper motor overload value. P108 is calculated as Motor FLA x 100 / Drive Output Rating (refer to **Table 6 on page 25**).

To enter the PROGRAM mode to access the parameters:

1. Use the buttons on the VFD screen (**Figure 11**) to adjust VFD settings. Press the Mode (M) button. This will activate the password prompt (PASS).
2. Use the Up and Down buttons to scroll to the password value (the factory default password is “0225”) and press the Mode (M) button. Once the correct password is entered, the display will read “P100”, which indicates that the PROGRAM mode has been accessed at the beginning of the parameter menu.
3. Use the Up and Down buttons to scroll to the desired parameter number.
4. Once the desired parameter is found, press the Mode (M) button to display the present parameter setting. The parameter value will begin blinking, indicating that the present parameter setting is being displayed. The value of the parameter can be changed by using the Up and Down buttons.
5. Pressing the Mode (M) button will store the new setting and exit the PROGRAM mode. To change another parameter, press the Mode (M) button again to re-enter the PROGRAM mode. If the Mode button is pressed within 1 minute of exiting the PROGRAM mode, the password is not required to access the parameters. After one minute, the password must be re-entered to access the parameters again.

P500 parameter provides a history of the last 8 faults on the drive. It can be accessed without entering PROGRAM mode.

Figure 11 - VFD Screen



NOTE: When a parameter is changed in the drive, the drive should be de-energized. Wait for the display to go completely dark. Once the display is completely dark, the drive can be re-energized.

ACTECH SMV VFD

Table 6 - Cross-Reference

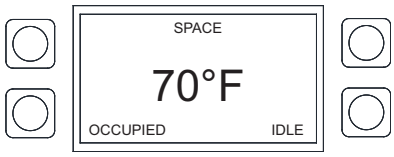
HP	Part Number	Volts	1Ø Input	3Ø Input	Input Amps 1Ø 120V AC	Input Amps 1Ø 240V AC	Output Amps	Breaker 1Ø 120V AC	Breaker 1Ø 240V AC
0.5	ESV371N01SXB571	120/240V	X	-	9.2	4.6	2.4	15	15
1	ESV751N01SXB571	120/240V	X	-	16.6	8.3	4.2	25	15
1.5	ESV112N01SXB571	120/240V	X	-	20	10	6	30	20

HP	Part Number	Volts	1Ø Input	3Ø Input	Input Amps 1Ø	Input Amps 3Ø	Output Amps	Breaker 1Ø	Breaker 3Ø
0.5	ESV371N02YXB571	240V	X	X	5.1	2.9	2.4	15	15
1	ESV751N02YXB571	240V	X	X	8.8	5	4.2	15	15
1.5	ESV112N02YXB571	240V	X	X	12	6.9	6	20	15
2	ESV152N02YXB571	240V	X	X	13.3	8.1	7	25	15
3	ESV222N02YXB571	240V	X	X	17.1	10.8	9.6	30	20
5	ESV402N02TXB571	240V	-	X	-	18.6	16.5	-	30
7.5	ESV552N02TXB571	240V	-	X	-	26	23	-	40
10	ESV752N02TXB571	240V	-	X	-	33	29	-	50
15	ESV113N02TXB571	240V	-	X	-	48	42	-	80
20	ESV153N02TXB571	240V	-	X	-	59	54	-	90
1	ESV751N04TXB571	480V	-	X	-	2.5	2.1	-	15
1.5	ESV112N04TXB571	480V	-	X	-	3.6	3	-	15
2	ESV152N04TXB571	480V	-	X	-	4.1	3.5	-	15
3	ESV222N04TXB571	480V	-	X	-	5.4	4.8	-	15
5	ESV402N04TXB571	480V	-	X	-	9.3	8.2	-	15
7.5	ESV552N04TXB571	480V	-	X	-	12.4	11	-	20
10	ESV752N04TXB571	480V	-	X	-	15.8	14	-	25
15	ESV113N04TXB571	480V	-	X	-	24	21	-	40
20	ESV153N04TXB571	480V	-	X	-	31	27	-	50
25	ESV183N04TXB571	480V	-	X	-	38	34	-	70
30	ESV223N04TXB571	480V	-	X	-	45	40	-	80
40	ESV303N04TXB571	480V	-	X	-	59	52	-	100
50	ESV373N04TXB571	480V	-	X	-	74	65	-	125
60	ESV453N04TXB571	480V	-	X	-	87	77	-	150
1	ESV751N06TXB571	600V	-	X	-	2	1.7	-	15
2	ESV152N06TXB571	600V	-	X	-	3.2	2.7	-	15
3	ESV222N06TXB571	600V	-	X	-	4.4	3.9	-	15
5	ESV402N06TXB571	600V	-	X	-	6.8	6.1	-	15
7.5	ESV552N06TXB571	600V	-	X	-	10.2	9	-	20
10	ESV752N06TXB571	600V	-	X	-	12.4	11	-	20
15	ESV113N06TXB571	600V	-	X	-	19.7	17	-	30
20	ESV153N06TXB571	600V	-	X	-	25	22	-	40
25	ESV183N06TXB571	600V	-	X	-	31	27	-	50
30	ESV223N06TXB571	600V	-	X	-	36	32	-	60
40	ESV303N06TXB571	600V	-	X	-	47	41	-	70
50	ESV373N06TXB571	600V	-	X	-	59	52	-	90
60	ESV453N06TXB571	600V	-	X	-	71	62	-	110

OPERATION

Accessing Menu Configurations

Figure 12 - HMI Screen



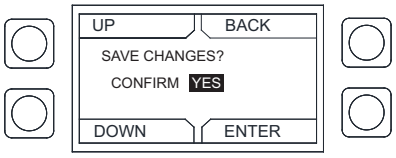
General Overview

The HMI allows the user to change parameters and options. The user may use the HMI to view operating information regarding sensors, temperatures, pressures, and fault history on the HMI screen (**Figure 12**).

There are four buttons to navigate through the HMI screens.

NOTE: Buttons change functions during certain options and tests. Verify the screen and buttons throughout the menu display.

Figure 13 - Save Screen



The user can access the Top Menu HMI configurations by pressing the top two buttons simultaneously. To exit this screen, simply press the 'BACK' button. When setting certain options or functions, pressing the 'BACK' button multiple times will bring up the save screen (**Figure 13**). The user may select 'YES' to save the changes, select 'NO' to return to factory settings or select 'CANCEL.' When selecting 'CANCEL,' any changes made will not be saved, and the screen will return to the top menu.

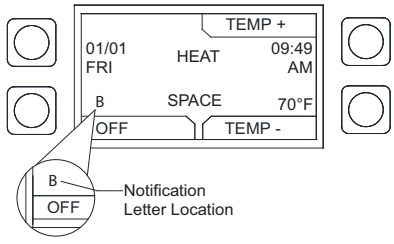
The HMI menu system allows full access to every configurable parameter in the HMI. The parameters are factory configured to the specific application. Parameters may need to be modified to fine-tune automatic operation after the original setup.

Remote (HMI) Control Panel

On units shipped with a space HMI, a Cat 5 cable will need to be run from J4, J5, or J6 (refer to schematics) on the main MUA Board to J2 on the HMI. If additional space HMIs have been added, they can be daisy-chained from the first HMI. In the event there is a slave MUA board, HMIs can also be powered from J1 or J2 of the slave board. An end of line resistor should be added to the last HMI in the chain.

HMI Notification Letters

Figure 14 - Notification Letters



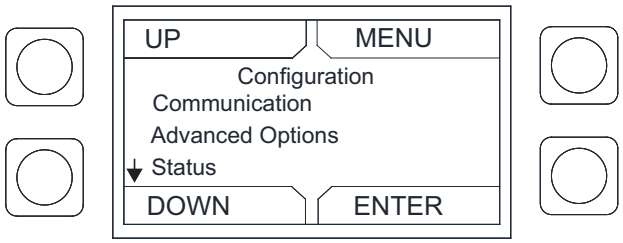
The HMI will display notification letters (**Figure 14**) when the unit is in a specific status.

- B = Blower Start or Blower Stop Delay Active
- C = Condenser Min On or Min Off Timer Active. Displayed when any of the condensers are in a Min On/Off Time.
- D = Min or Max Discharge Temp Reached
- M = Max Temp Rise Reached
- R = OA Reset
- Δ = Dynamic SP Applied

HMI Configuration Menu

To enter the configuration menu (**Figure 15**), press the bottom two buttons simultaneously on the HMI faceplate. In this menu screen, you may adjust Communication and Advanced Options, check Status, and About information.

Figure 15 - Configuration Menu



Communication

Under the communication menu, the user may adjust the following settings:

- **Modbus Address** - Default is 55 for the first HMI. For every additional HMI, increase the address by one. For example, if a second HMI is used, the Modbus Address should be 56. For a third HMI, the Modbus Address should be 57.
- **Baud** - The baud rate address is 115200.
- **Parity** - Do not adjust this setting. The default setting should always be set to 'EVEN.'

Advanced Options

Under advanced options, the user may adjust the following settings:

- **Contrast** - The user may adjust the setting from 0 to 10. Setting the contrast to 0 is the lowest setting available, and 10 is the highest contrast setting available. The factory default contrast setting is 5.
- **Audio Enable** - User may set the audio to off.
- **Dimming Enable** - Default is set to Off. If set to On, the 'HMI Dimming Timer' option will be available.
- **Set Time** - The user may adjust dimming setting from 10-60 seconds. The default time is 30 seconds.

Status

User may monitor board temperature status, Uptime (how long the board has been active since last restart), HW RH (HMI hardware humidity sensor), HW Temp (HMI hardware temperature sensor).

About

User may view SCADA HMI Software Version, Modbus Address (assigned to HMI), Baud (115200).

Scheduling

To set a schedule on the HMI (**Figure 16**), you must first enable scheduling: **Factory Settings > Occupied Scheduling > On**

Set your sensor temperature setpoints for occupied and unoccupied schedules: **User Settings > Temp Set Points > (Varies)**

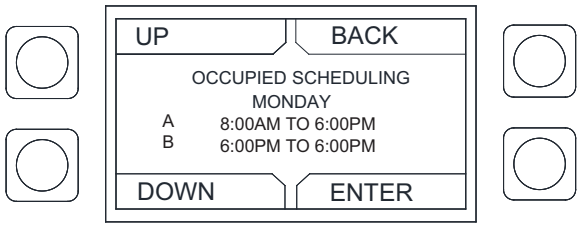
Once scheduling is enabled, and the temperature setpoints are configured, you may enter your scheduled days and times: **User Settings > Scheduling**

Schedule A Default
- Monday - Friday 8:00AM to 6:00PM
- Saturday and Sunday Unocc

Schedule B Default
- Monday - Friday Unocc
- Saturday and Sunday Unocc

Schedule C Default
- Monday - Friday Unocc
- Saturday and Sunday Unocc

Figure 16 - Scheduling Screen



To adjust the settings, highlight the parameter and press **ENTER**.
- The first parameter to be highlighted will be the day. Press **UP** or **DOWN** to select the day an occupied time schedule is required.
- Press **ENTER** to continue to set a start time. Press **UP** or **DOWN** to set start time.
- Press **ENTER** to set an end time. Press **UP** or **DOWN** to set end time.

The system will run between these days, time, and desired temperature settings. When in the UNOCCUPIED setting, the system will run at the unoccupied temperature setting.

Fan Speed and Damper Position Presets

Table 7 outlines the aux pins on Connector J11 for preset settings associated with fan speed and damper position found in **Factory Settings > Unit Options**.

Table 7 - Aux Presets

Presets	Aux 1	Aux 2	Aux 3
Normal Operation (Selected Blower Mode)			
Fan Speed/Damper Position 1	X		
Fan Speed/Damper Position 2		X	
Fan Speed/Damper Position 3	X	X	
Fan Speed/Damper Position 4			X
Fan Speed/Damper Position 5	X		X
Fan Speed/Damper Position 6		X	X
Fan Speed/Damper Position 7	X	X	X

Menu Descriptions

NOTE: Refer to "Menu Tree" on page 36 through page 42 for default/range parameters.

User settings: Allows the user to change or set certain temperatures and configurations on the unit.

Factory settings: Requires a password (1111) to enter this menu. Factory settings are job-specific and configured from the plant. Any changes to the factory settings will require the user to save the updated changes.

Service settings: Requires a password (1234) to enter this menu. Provides access for a certified technician to monitor the unit and test components in the system.

About: Unit type and software revision information.

User Settings

Temp Set Points - Some or all of these setpoints may not be available based on settings. If scheduling is enabled, there will be occupied and unoccupied values for each setpoint. The user will be allowed to check or adjust the setpoints/limits.

Scheduling - This menu will only show when the scheduling option is set to On.

- **Scheduling Times** - Each day contains the option for three occupied time periods. Time periods cannot overlap.
- **Schedule Copy** - This will allow the user to copy an existing schedule from one day of the week to individual days in the week, to Week Days, or All.

Fan Speed - Enabled when the supply fan is controlled by a VFD or ECM. The range of this menu is limited by the min and max set points under factory settings. When the fan is set to VFD, the settings will be displayed in Hertz. When the fan is set to ECM, the PWM percentage will be displayed. When occupied scheduling is set to On, occupied and unoccupied settings are available.

Pressure Config - Adjustable pressure setpoints for building static pressure.

Single Zone VAV - When single zone VAV is enabled to the blower, damper, or both, depending on settings, will modulate linearly between min and max discharge.

- **Blower Speed Heat** - Min/Max stage settings for blower speed in heating mode.
- **Damper Pos Heat** - Min/Max settings for damper position in heating mode.
- **Blower Speed Cool** - Min/Max stage settings for blower speed in cooling mode.
- **Damper Pos Cool** - Min/Max settings for damper position in cooling mode.

Active Faults - Contains the current faults on the board.

Fault History - Displays time-stamped history of the last 20 faults. The most recent fault will show first.

Reset Lockouts - Reset lockout faults.

Dynamic SP Diff - Temperature differential for dynamic setpoint change.

Dynamic SP Offset - Temperature amount that will change per differential.

Dynamic Heat OA - Outdoor air dynamic heat setpoint.

Dynamic Cool OA - Outdoor air dynamic cool setpoint.

CO2 Control Config - CO2 Parts Per Million (PPM) setpoints and sensor settings.

- **PPM Low/High** - CO2 Parts Per Million (PPM) threshold setpoints for the space.
- **PPM Limit** - CO2 Parts Per Million (PPM) threshold limit setpoints.
- **Sensor Min/Max** - Set minimum and maximum range setting for CO2 sensor.

Factory Settings **Password to enter factory menu is 1111.**

NOTE: Refer to "Menu Tree" on page 36 through page 42 for default/range parameters.

Heating Type - Unit heating type set from the factory.

Temperature Control - The MUA board monitors temperature control setpoints and components.

- **Tempering Mode** - The options for controlling the output of the tempering mode in heat/cool (if equipped). Available options are Intake/Discharge/Space/Analog Control/Direct Digital Control (DDC).
- **Activate Based On** - Select how the unit will activate based on temperature readings: Intake/Space/Both/Either/Stat (field installed thermostat). These settings can be altered for occupied and unoccupied preferences.
- **Activation Sensor** - Allows selection of intake or outdoor sensor for unit to activate.
- **Construction Mode** - Configurable option for units used in construction settings.

Heating Config - Allows the user to set various heating configurations.

- **# of Heat Stages** - Default is set to 0 for units without gas heat. If the unit is equipped with gas heat, select 1.
- **Gas Type** - Select gas type, natural gas or propane, for the unit.
- **Gas Valve Limits** - This setting adjusts the unit's gas valve range. You may adjust the Min or Max percentage range.
- **Low Fire Config** - Allows the user to set low fire time and valve position settings.
  - **Time** - The amount of time the low fire setting is applied before modulation will occur.
  - **Valve Pos** - Gas valve position before modulation will occur.
- **Heat Hyst** - Intake or Space tempering sensor must go this amount of degrees above the setpoint before heating turns off.
- **Input Source** - This lets the board know what signal (volts or milliamps) to expect from the analog control system. **Only valid for analog tempering mode.**
- **2nd Disch Sensor** - On/Off selection. When an additional thermistor is added, the two thermistor readings will be averaged together. Default Off.
- **Average High Temp** - On/Off. When the "Second Discharge Sensor" is On, this menu will be available. When "Average High Temp" is Off, if either discharge sensor goes above high temp limit, the unit will go into high temp lockout. When "Average High Temp" is On, both thermistors readings will be used to determine high temp lockout. Default Off.
- **Pre Purge Config** - When enabled, this option will purge any gas that may not have combusted in the unit before the unit lighting off. You may set the amount of time the purge cycle will operate.
- **Cabinet Hyst** - The cabinet temp must reach this many degrees above the activation setpoint to turn off.
- **Freezestat Timer** - If the discharge temperature is below the freezestat setpoint for half the duration of the freezestat timer, the heat will shut off momentarily. If the freezestat trips for a second time, the heat will shutdown immediately. Reset the lockout manually on the HMI.
- **Construction Heater** - Overrides any other airflow proving values and high-temperature setting when option is On.
- **Max Temp Rise Limit** - Compares max rise limit to calculated max temp rise. Software will always utilize the lower of the two values.
- **Blwr Off Flame Fail** - When enabled On, the blower will shut down if a flame lockout occurs. The blower may go back into operation after the fault is cleared.

Factory Settings **Password to enter factory menu is 1111.**

NOTE: Refer to "Menu Tree" on page 36 through page 42 for default/range parameters.

Cooling Config - Allows the user to set various cooling configurations.

- **Cooling Type** - Selections are None, DX, Evap, Both. If "None" is selected, all cooling options under user settings are hidden.
- **Min Cool OA Temperature** - When the space temperature is calling for cooling, and the outdoor air temperature is below the setpoint, the unit will shut the condensers off. The blower will start and use outdoor air to cool the space.
- **Condenser Staging** - Selections None, 1, 2, or 3 condensers. Within the 2 and 3 condenser selection, there is another sub-menu which allows for 2 or 3 stages. For units with 2 condensers, 3 stages should only be selected when the condensers are of unequal tonnages.
- **Cool Hyst** - Intake or Space tempering sensor must fall this many degrees below the setpoint for cooling turns off.
- **Condenser Min Times** - Minimum time each condensing stage must remain on after becoming activated. This is to prevent stage cycling. **A "C" will be present in the lower-left corner of the home screen when any of the condensers are in a MIN ON/OFF TIME.**
- **Evap Config**
  - **Sprayer Times**
    - **Time On** - Time the evaporative cooler will spray in the cycle.
    - **Time Off** - Time the evaporative cooler will be idle in the cycle.
  - **Evap Drain** - Units that use evap drain should be set to On.
    - **Drain Hyst** - Temperature differential setting before the drain shuts off.
  - **Evap Hyst** - Temperature differential before the evap cooling shuts off.

Occupancy Config - Allows access to setting scheduling and/or override On or Off.

- **Scheduling** - This menu is where the scheduling can be turned On or Off. Default is Off.
- **Override** - This menu is where the occupancy override can be turned On or Off.

Unit Options - Allows user access to various options included with the unit.

- **Board Config**
  - **Unit Address** - Modbus address of the MUA Board.
  - **Startup Timer** - Time upon power-up where the board will sit idle.
  - **Temp Readings** - User may change temperature readings to display Fahrenheit or Celsius. Changing between the two will reset all setpoints.
  - **HMI Config** - Allows access to adjust HMI settings and options.
    - **Number** - The amount of HMIs connected to the MUA board.
    - **Screensaver** - Default is set to On. If set to Off, the home screen will not time out to the screensaver.
    - **Average HMI** - If there are multiple space HMIs connected, this menu allows you to select which will be included in the space temperature and relative humidity averaging. If a thermistor or relative humidity sensor is connected into the ST screw terminals, it will automatically be averaged into any HMIs included. When in Space Tempering Mode, a minimum of one HMI must have Average HMI set to On, or a separate remote sensor must be used that is wired back to the MUA board.
    - **Lock Screen** - If the option is set to On, a password (9999) will be required when; screensaver option is enabled or if any button functions are not pressed for 5 minutes.
    - **Scnsvr Disp** - Displays date, time, and/or temperature when screensaver is active.

Factory Settings **Password to enter factory menu is 1111.**

NOTE: Refer to "Menu Tree" on page 36 through page 42 for default/range parameters. Refer to Table 7 on page 28 for Aux pin settings.

- **DDC Main Config**
  - **Baud** - The baud rate of the Modbus communications.
  - **Word Bits** - The amount of data bits over Modbus communications.
  - **Parity** - The parity selection for Modbus communications.
  - **Stop Bits** - The stop bits selection for Modbus communications.
- **Blower Config**
  - **Blower Control** - User may select between 120V Contactor, VFD Manual, VFD Jog, VFD 0-10V, ECM, ECM 0-10V, ECM Pressure, ECP.
    - **120V Contactor** - 120V output on the MUA board to energize the coil of a contactor. This option should be selected when the MUA is used in conjunction with a DCV package.
    - **VFD Manual** - HMI selectable VFD frequency.
    - **VFD Jog** - For use with VFD using photohelic control. Uses the aux pins to control the VFD. Powering aux 1 will speed the fan up, powering aux 2 will slow the fan down. When aux 1 or aux 2 are not powered, the VFD will hold current speed.
    - **VFD 0-10V** - For use when an external 0-10V signal is being provided to control the speed of the VFD. The VFD output from this input will be based on the VFD min and max freq set under protected params in factory settings. 0 Volts will equal VFD min, 10V will equal VFD max, and all voltages in between will be scaled linearly. This option will utilize 0-10V J14-(6) and 0-10V common J14-(7) screw terminals, and will require field wiring.
    - **VFD Pressure** - For use with VFDs that use a pressure transducer (0-10V output).
    - **Electronically Commutated Motor (ECM)** - HMI selectable PWM rate.
    - **ECM 0-10V** - For use when an external 0-10V signal is being provided to modulate the ECM supply output between min and max speed.
    - **ECM Pressure** - For use with ECMs that use a pressure transducer (0-10V output).
  - **Blower Mode**:
    - If "Occ" is set to On, the menu screen for the blower mode will allow you to choose ON/AUTO OFF for Occupied or Unoccupied.
    - If "Occ" is set to Off, the screen for the blower mode will allow you to choose MANUAL/AUTO/ INTERLOCK. In blower auto mode, blower will only run when a call for heating/cooling is active.
    - In blower manual/on mode, the blower will run as long as the fan button is enabled regardless of whether the unit is heating/cooling. In blower off mode, closing contacts J16-5 (unit intlk) and J16-6 (24V AC) will cause the blower to run.
  - **Blower Presets** - User may set blower preset option On/Off.
  - **Post Purge Config** - When enabled, this option will run the blower for the set time after heating has shutdown.
  - **Door Interlock** - When enabled, if the door is open, the supply fan will shut down immediately.
  - **Fan Proving Config** - To set fan proving, the Exhaust Contactor must be set to Before Airflow or After Airflow. When enabled, the user may set the number of contactors used. Contactor 1 = Aux 2. Contactor 2 = Aux 3.
  - **VFD Direction** - Sends a command to the VFD to operate in forward or reverse.
  - **VFD Freq Limits** - Range Min to Max settings for fan speed.
  - **VFD Volt Limits** - Min to Max range settings for third party VFDs.
  - **PWM Rate Limits** - Range Min to Max settings for fan speed.

Factory Settings **Password to enter factory menu is 1111.**

NOTE: Refer to "Menu Tree" on page 36 through page 42 for default/range parameters.

- **VFD By Others** - This option will be used when a factory provided Modbus control VFD is not utilized. A start command, as well as a 0-10 V output will be provided to the VFD.
- **Occ Fan Presets** - After the blower has started, the blower setting will use the aux pins to drive the preset occupied value.
- Unocc Fan Presets - After the blower has started, the blower setting will use the aux pins to drive the preset unoccupied value.
- **Occ PWM Presets** - After the blower has started, the blower setting will use the aux pins to drive the preset unoccupied value.
- **Unocc PWM Presets** - Allows user to set unoccupied preset blower speed value.

- **Pressure Config**
  - **Sensor Range** - Menu is available when any blower pressure or mixing box pressure option is selected.
  - **Static PS KP** - Proportionally constant value for static pressure measured in V/sec.
  - **Cycle Time** - Cycle time is the time between two consecutive readings.
  - **PS Hysteresis** - Set the hysteresis percentage band between high and low static setpoints. This will reduce cycling of blower or damper. Increase this value if the blower speed or damper does not settle into a setpoint.
- **Airflow Proving** - User can set unit to prove off of airflow sensor located on the board or an external airflow switch.
- **Monitoring Sensors** - Smoke Detector, Filter Monitor, Intake Firestat, Discharge Firestat, Freezestat, Freezestat RA, Low Gas Switch, High Gas Switch, CO Shutdown.
- **Intake Damper** - User can adjust intake damper to be On or Off.
- **Discharge Damper** - User can adjust discharge damper to be On or Off.
- **Room Override** - Uses room override SP rather than Discharge SP. This setting will only have an effect when the heat tempering mode setting is discharge and activate based on is not set to intake.
- **Exhaust Contactor** - This allows the user to assign a contactor for an interlocked exhaust fan. There are occupied and unoccupied settings.
  - **None**
  - **Before airflow** - Exhaust fan will start before the airflow proving switch has been activated.
  - **After airflow** - Exhaust fan will start after the airflow proving switch has proved there is airflow.
- **Exhaust On Smoke** - Input that when enabled, if it receives a 24VAC signal from a fire system, this will shut down the supply fan and enable the exhaust contactor. The 24VAC signal must originate from the MUA Board.
- **Cabinet Heater** - This allows the user to enable the cabinet heater, if applicable.
- **Blower Throttle** - The throttle function is used to maintain profile pressure across the burner.
- **Throttle Volt Step** - Increases/decreases fan speed when a third party VFD is used.
- **Proof of Closure** - For gas valves that contain a proof of closure switch, the user may set this option On. Before heating occurs, a 24V AC input must be present at connector J32 pin 12.
- **No FSC Reset** - When this option is set to On, the flame safety control will not reset on a failure to prove flame. If the flame fails, a manual reset is required immediately via the push button or HMI.
- **Aux Input** - While connector J28 pin 3 receives 24 volts, the unit will act based on one of the following settings:
  - **Unit Off** - Shuts down blower (heating/cooling will also shutdown). Timers will be bypassed.
  - **Both Off** - Turn off/lockout heating and cooling. Bypass min on/off timers.
  - **Heat Off** - Turns off/lockout heating.
  - **Cool Off** - Turns off/lockout cooling. Bypass min on/off timers.
  - **Set Back** - Forces unit to unoccupied state.

Factory Settings **Password to enter factory menu is 1111.**

NOTE: Refer to "Menu Tree" on page 36 through page 42 for default/range parameters.

- **DD Wheel Size** - Direct drive wheel size selection. The wheel size selection will be utilized for CFM monitoring. Models available are 11,13, 15, 18, 20, 24, 30, 36, 16Z, 18Z, 20Z, 22Z, 25Z, 28Z.
- **CO2 Control Config** - Mixing box settings for CO2 control.
  - **Override** - If CO2 exceeds override setting, the blower will speed up incrementally from PPM low (speed when override started or damper position when override started) to PPM high (max speed or max outside air). Accepts 0-10V DC input to determine CO2 level.
  - **Threshold** - If CO2 exceeds CO2 threshold, the blower will speed up, or the damper will open (depending on selection). Accepts 0-10V DC input to determine CO2 level.
- **Dynamic Set Point** - Below are scenarios for dynamic functionality.

NOTE: For heating, every multiple of Dynamic Set Point Differential would multiply the effect of the Dynamic Offset setting.

- When heating: If the unit's outside air temperature is below actual outside air temperature minus the differential setpoint, the space or discharge setpoint will decrease by the offset setting.
- When heating: If the unit's outside air temperature is above actual outside air temperature plus the differential setpoint, the space or discharge setpoint will increase by the offset setting.
- When cooling: If the unit's outside air temperature is below Dynamic Cool OA setting minus differential setpoint, unit will go to Max Cooling (if tempering mode is intake) or lower space setpoint by offset setting.
- When cooling: If the unit's outside air temperature is above Dynamic Cool OA setting plus differential setpoint, unit will go to Min Cooling (if tempering mode is intake) or increase space setpoint by offset setting.

- **Outdoor Reset** - Allows access to setting option On/Off. Below are scenarios for Outdoor Reset functionality.
  - Discharge Heat Tempering: If outside air is below OA Reset Low setpoint, heat will discharge to Reset Heat Discharge setting.
  - Space Heat Tempering: If outside air is below OA Reset Low setpoint, space setpoint will adjust to Reset Heat Space setting.
  - Intake Cool Tempering: If outside air is above OA Reset High setpoint, cooling will go to max staging.
  - Intake Space Cool Tempering: If outside air is below OA Reset Low setpoint, space setpoint will adjust to Reset Cool Space setting.
- **Extra Cooling Input** - When the DX cooling stage is set to 2 or greater, the cooling input will utilize all stages of cooling.
- **Single Zone VAV** - The single zone VAV option can be set to Off, Blower, Damper, or Both.
  - **Blower Speed Heat/Cool** - Unit may be set to Blower or Both (Heating/Cooling).
    - For heating in blower setting, blower to modulate with the discharge temp min discharge, min blower speed. Max discharge, max blower speed. Scaled linearly between min/max discharge to min/max blower speed.
    - For cooling in blower setting, blower speed will change depending on how many cooling stages are active. Evap counts as 1st stage of cooling.
  - **Damper Pos Heat/Cool** - Unit may be set to Blower or Both (Heating/Cooling).
    - For heating in damper setting, damper to modulate with the discharge temp min discharge, min damper position. Max discharge, max damper speed. Scaled linearly between min/max discharge to min/max damper position.
    - For cooling in damper position setting, damper position will change depending on how many cooling stages are active. Evap counts as 1st stage of cooling.

Factory Settings **Password to enter factory menu is 1111.**

NOTE: Refer to "Menu Tree" on page 36 through page 42 for default/range parameters.

Occ Ovrd Duration - Length of override timer. If override is active, it can be manually stopped by pressing the end override button on the HMI.

Limit SP Adjust - This allows the user to change the current temperature setpoint through the home screen. The range adjustment is 0-100 degrees. Default is 5°F. When the setpoint is set to 0°F, the adjustment buttons (+/-) will not be visible.

Temp Ovrd Duration - Length of temperature override timer.

PID Parameters - (DO NOT CHANGE THESE PARAMETERS).

Sensor Offsets - Offset adjustment setting displayed for Discharge and Space heating hysteresis.

Service Settings **Password to enter service menu is 1234.**

Temperatures - User can monitor various temperature values.

Relative Humidity - Displays current humidity readings per HMI.

Open/Closed Status - Menu to view the open/closed status of all inputs.

Variable Values - Allows the user to monitor all of the variable input and output values.

VFD Status - Allows the user to monitor VFD parameters.

Airflow Limits - Displays the high/low airflow limits.

High Temp Limit - Displays the high temp limit.

Test Menu

- **Test Fans** - All, Supply, Exhaust.
- **Test Heating** - Contains high and low fire tests for stages. If "Heating Config" is set to 0, then "No Heat Stage Set" will display.
  - In test mode, the high limit setting will be based on intake temp + max temp rise + 10 degrees or the unit's high limit setting (170°F), whichever is higher.
  - Exiting test mode should reset the PID.
- **Test Cooling** - Test cooling system, if applicable. Monitors cooling system specifications.
- **Test High Temp Limit** - Test menu allows user to set limit to simulate a high temp fault.
- **Test Options**
  - **Test Cabinet Heater** - Beginning this will activate the cabinet heater on.
  - **Test Drain Heater** - Beginning this test will activate the drain heater on.
  - **Test Freezestat** - Test menu will allow user access to adjust setpoints to verify freezestat operation in various types of ambient conditions.

Clear Fault History - This will clear the entire fault history. If there is an active fault when cleared, that fault will show up until it is fixed.

Set Clock - Set day and time. This allows the user to set their time zone.

Factory Reset - Confirming will reset to the last time the unit was commissioned or an update factory defaults was performed.

Update Factory Defaults (DFLTS) - This allows the original factory default settings to be overridden. When confirming the updated settings, these settings will now be used when "Factory Reset" is used.

Calibrate Static PS - User may calibrate static pressure sensor. Must disconnect all pressure tubes prior to calibration.

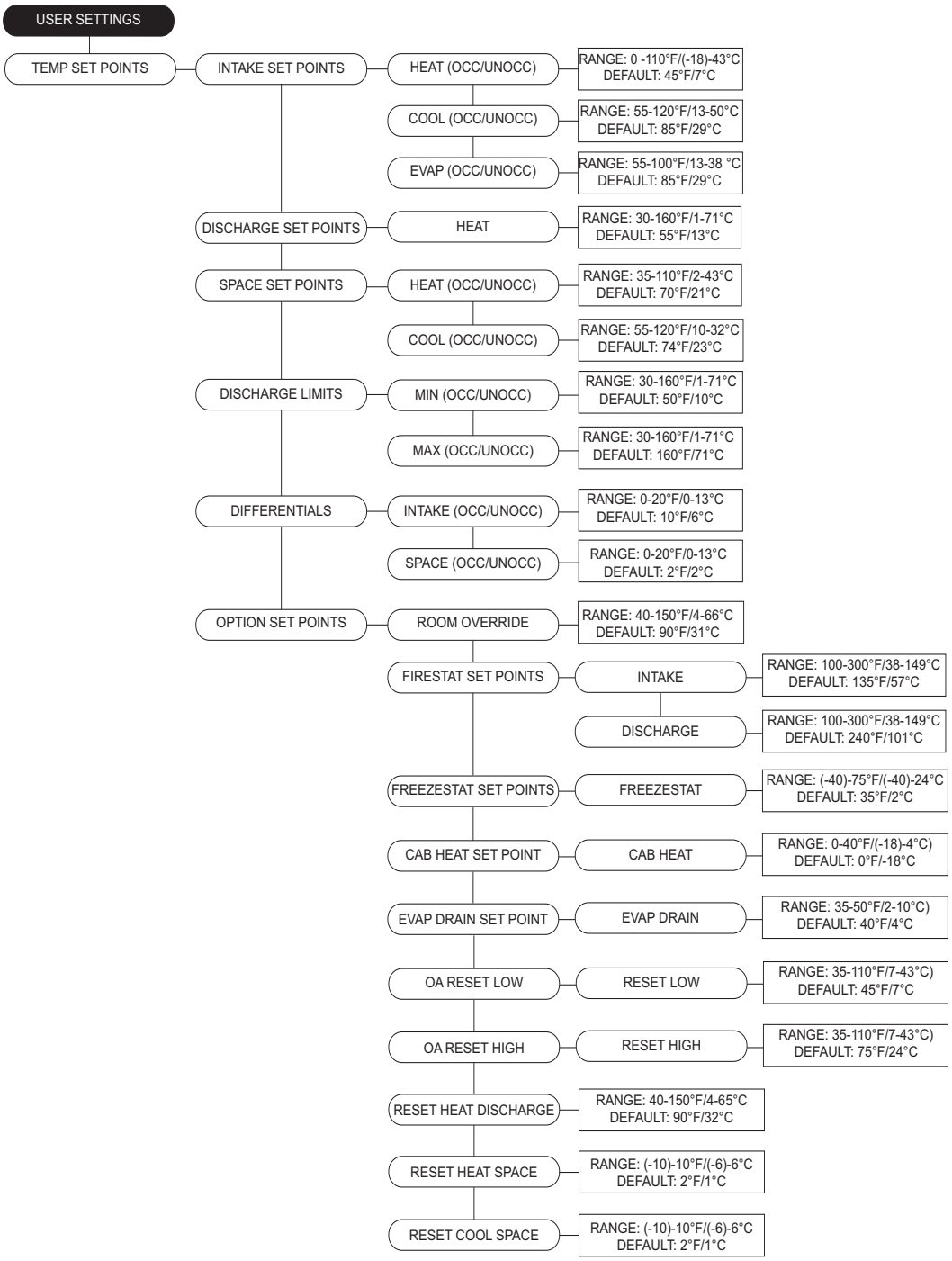
Calibrate CFM - Calibrates pressure differential in the venturi to calculate approximate fan CFM. Must disconnect all pressure tubes prior to calibration.

CFM - Displays measured CFM readings. This readout is only valid for units with direct-drive wheels.

Menu Tree

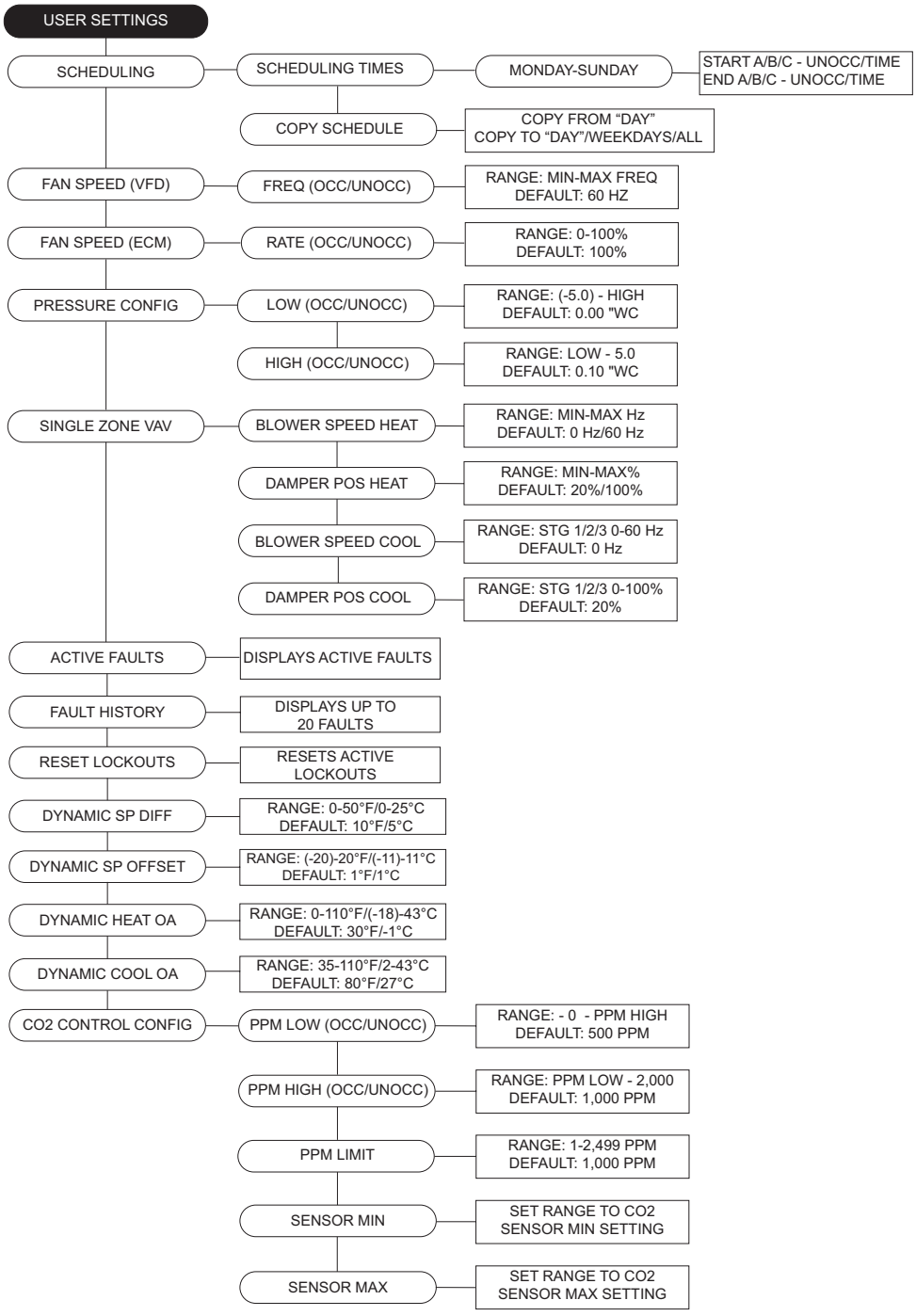
User Settings

NOTE: If scheduling is On, occupied and unoccupied settings will be available for some parameters.



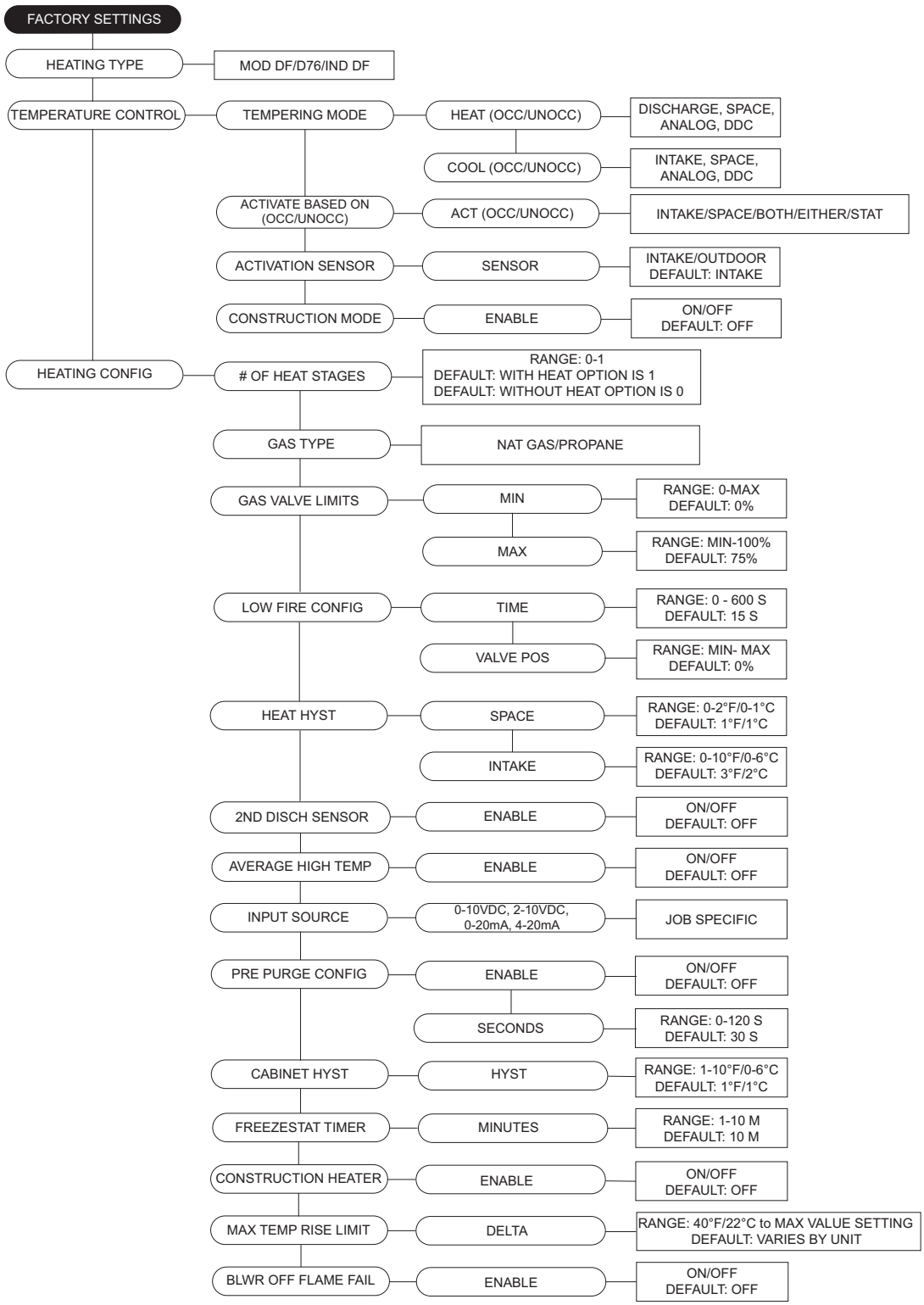
User Settings

NOTE: If scheduling is On, occupied and unoccupied settings will be available for some parameters.



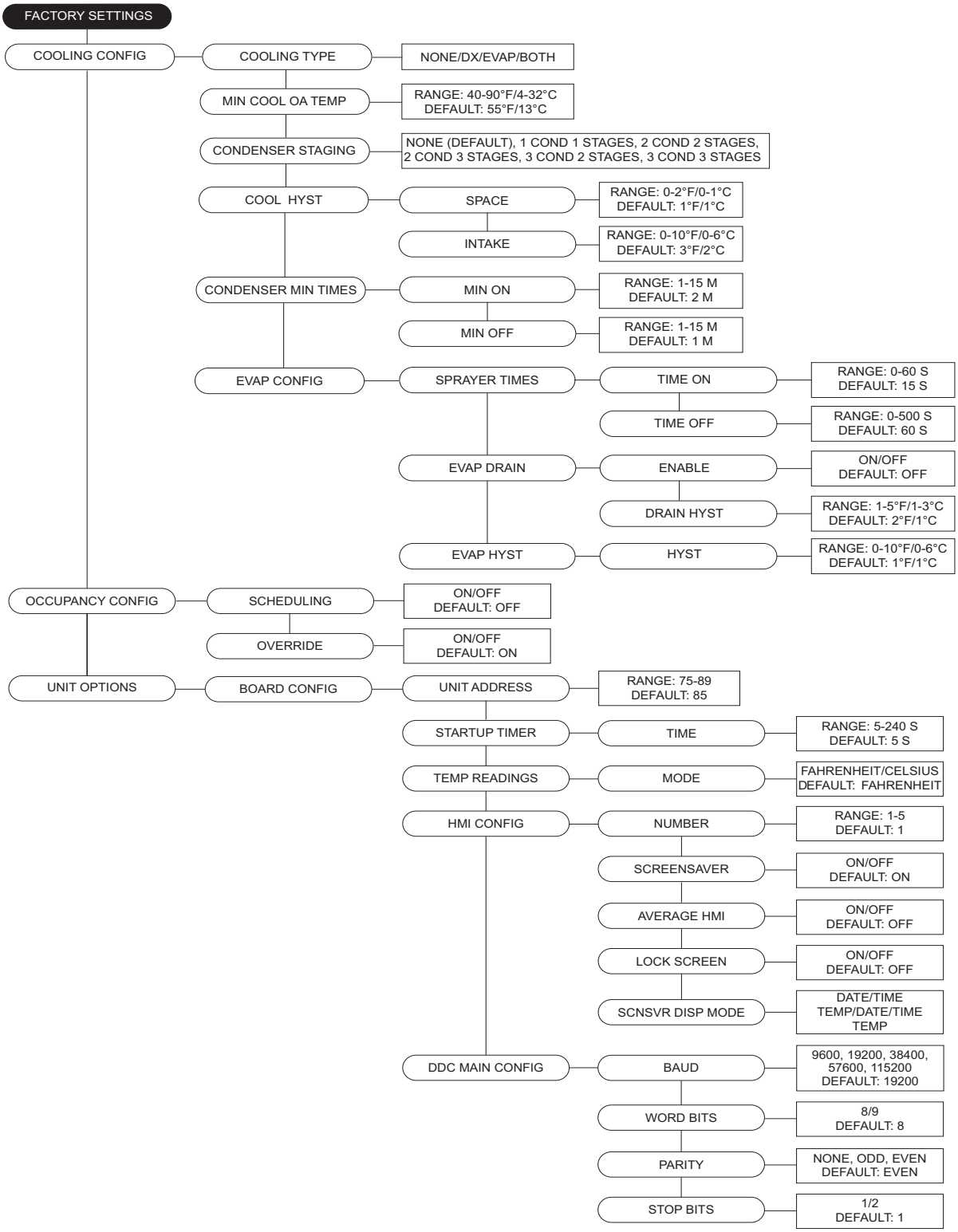
Factory Settings - Password 1111

NOTE: If scheduling is On, occupied and unoccupied settings will be available for some parameters.



Factory Settings - Password 1111

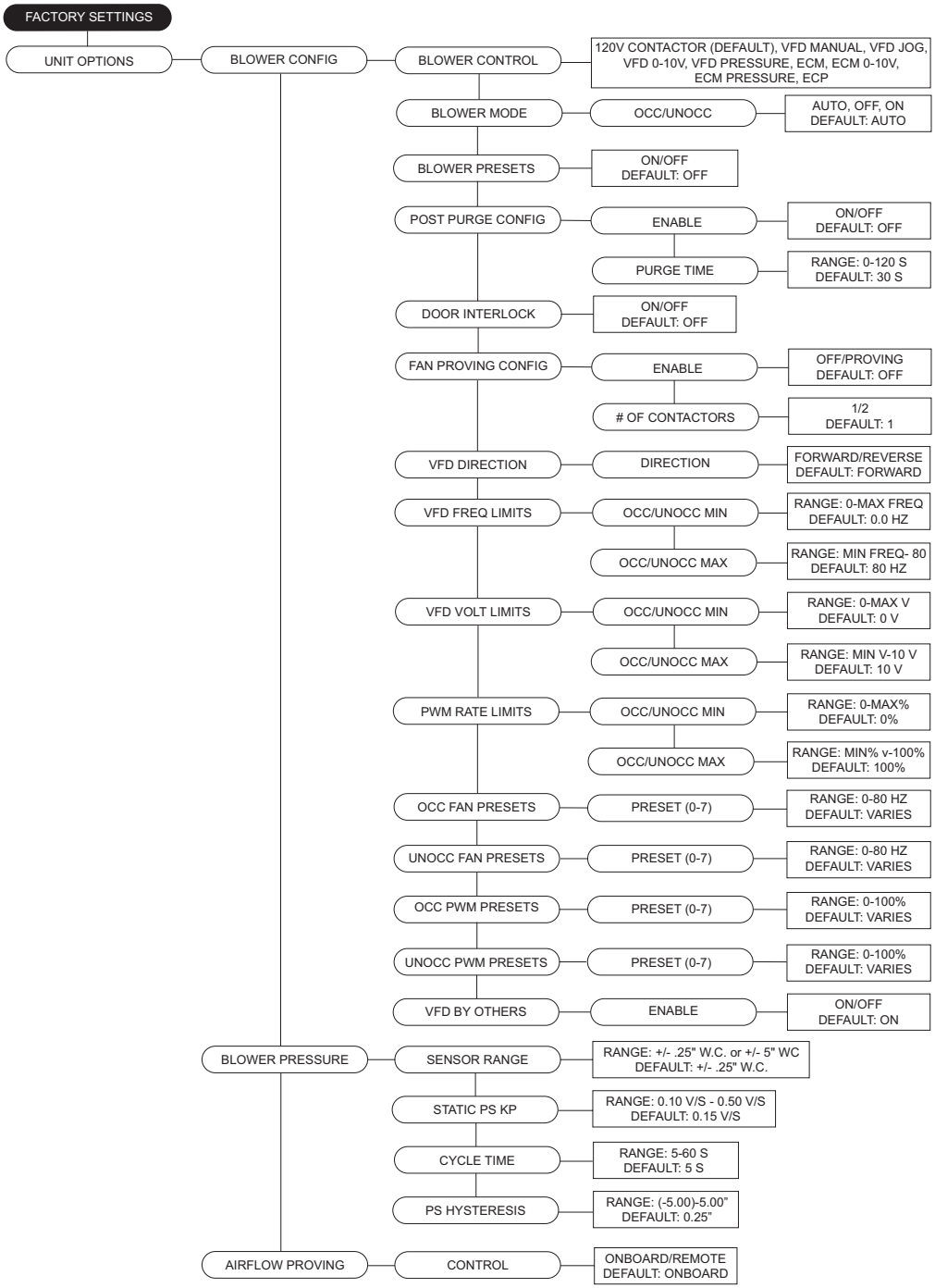
NOTE: If scheduling is On, occupied and unoccupied settings will be available for some parameters.



NOTE: When Average HMI is set to more than 1, each HMI will have an averaging On/Off setting.

Factory Settings - Password 1111

NOTE: If scheduling is On, occupied and unoccupied settings will be available for some parameters.



Fan Presets Default

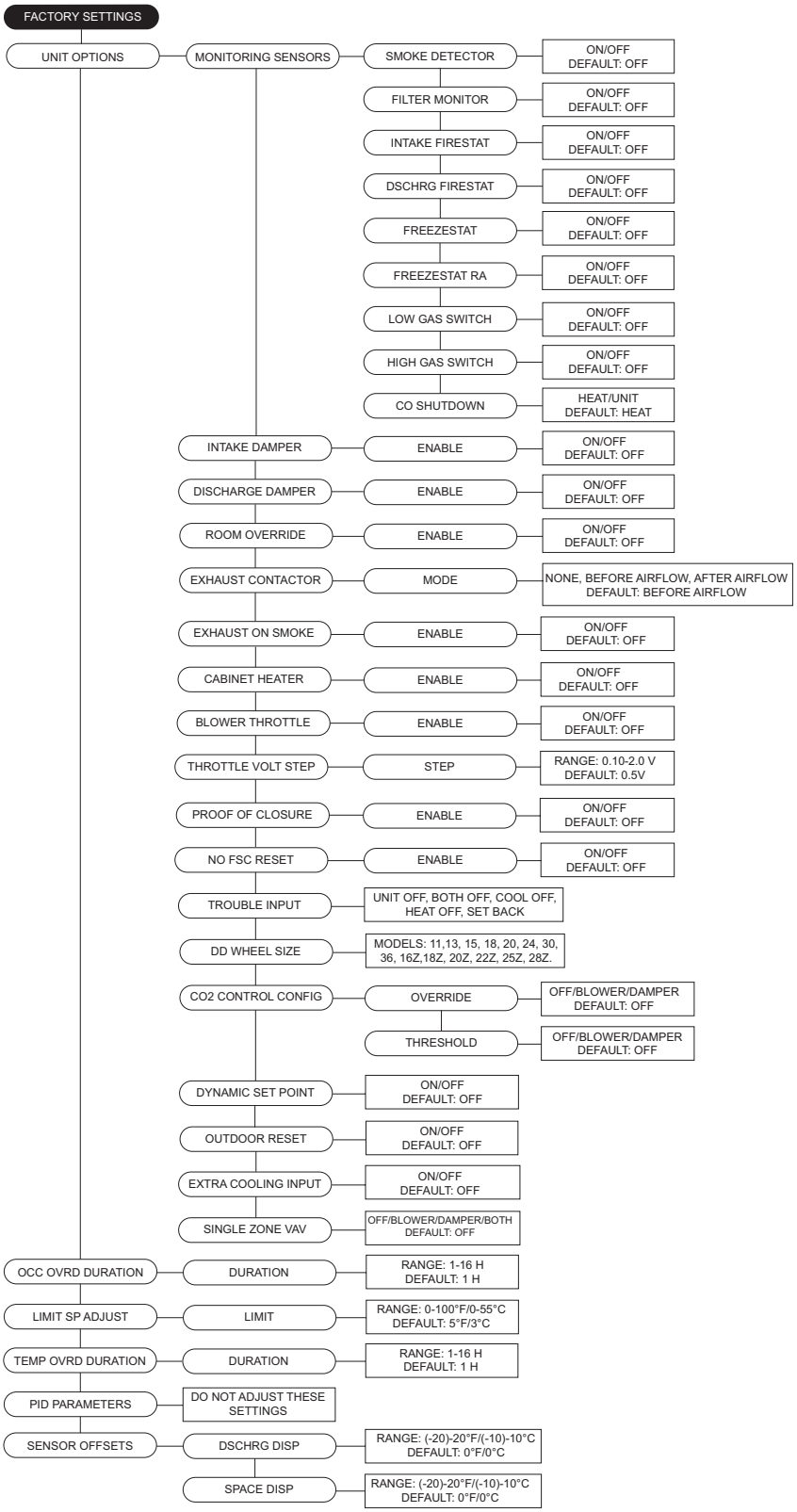
Preset 1 = 40 Hz
Preset 2 = 50 Hz
Preset 3 = 0 Hz
Preset 4 = 60 Hz
Preset 5 = 0 Hz
Preset 6 = 0 Hz
Preset 7 = 0 Hz

PWM Presets Default

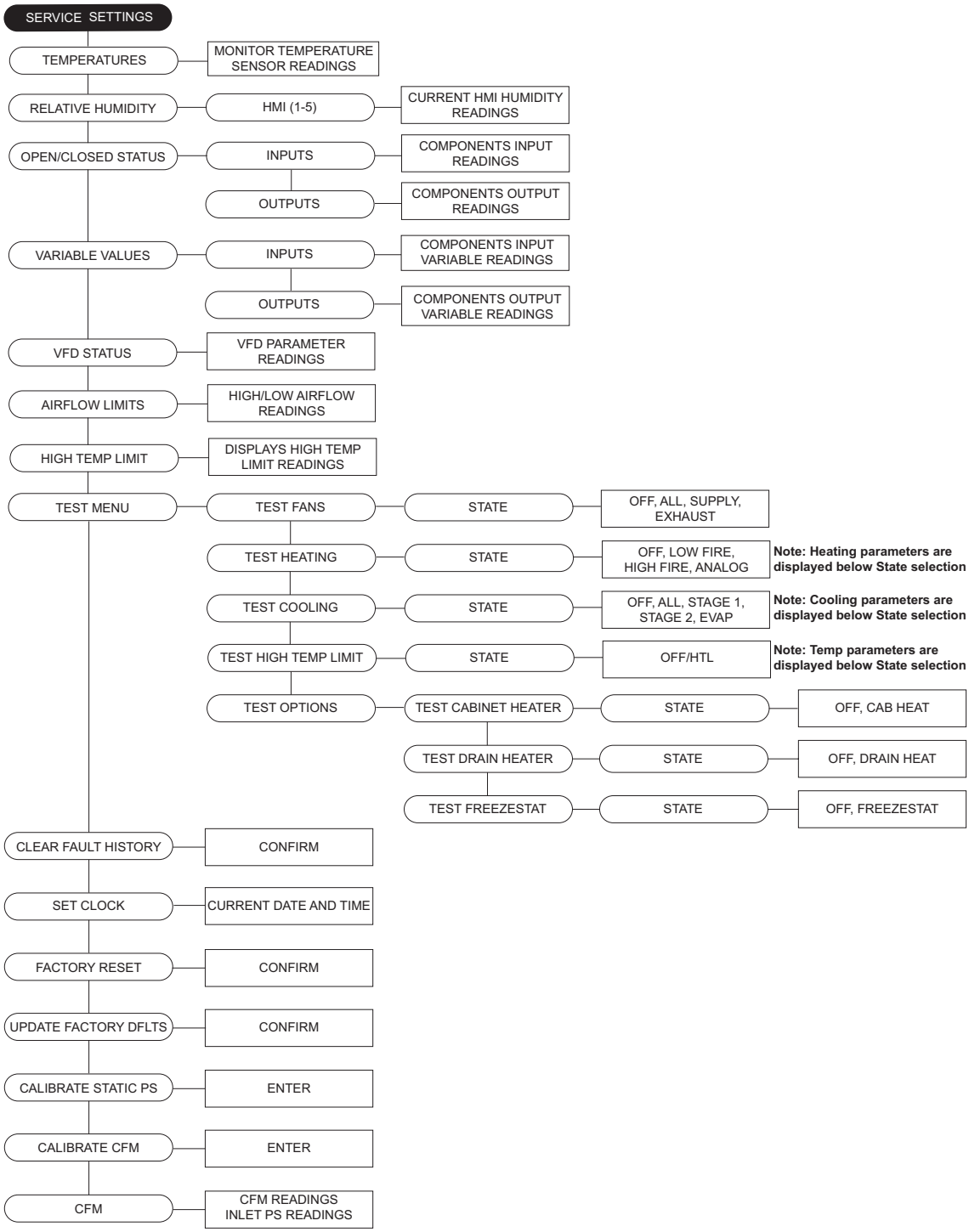
Preset 1 = 80%
Preset 2 = 90%
Preset 3 = 0%
Preset 4 = 100%
Preset 5 = 0%
Preset 6 = 0%
Preset 7 = 0%

Factory Settings - Password 1111

NOTE: If scheduling is On, occupied and unoccupied settings will be available for some parameters.



Service Settings - Password 1234



START-UP OPERATION

Before starting up or operating the unit, verify all fasteners are secure and tight. Check the set screw in the wheel hub, bearings, and the fan sheaves (pulleys). With power and gas **OFF** to the unit or before connecting the unit to power, turn the fan wheel by hand. Verify it is not striking the inlet or any obstructions. If necessary, re-center.

Special Tools Required: Standard Hand Tools, AC Voltage Meter, Tachometer, Amperage Meter, Manometer, Differential Pressure Gauge

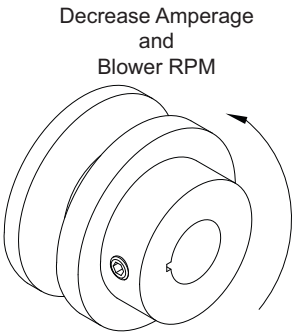
Start-up Procedure

1. Check all electrical connections are secure and tight.
2. Check pulley alignment and belt tension. Refer to **“Pulley Alignment/Proper Belt Tension” on page 45**.
3. Inspect the condition of the intake damper and damper linkage, if applicable.
4. Remove intake filters if not already installed, inspect the air stream for obstructions. Install intake filters.
5. Compare the supplied **motor voltage** with the fan’s nameplate voltage. If this does not match, correct the problem.
6. Place the external disconnect to the **ON** position to start the unit. Immediately place the disconnect switch off. **Check the rotation of the fan** with the directional arrow on the blower scroll. Reversed rotation will result in poor air performance, motor overloading and possible burnout. For units equipped with a single-phase motor, check the motor wiring diagram to change rotation. For 3-phase motors, any two power leads can be interchanged to reverse motor direction.
7. When the fan is started, observe the operation and check for any unusual noises.
8. Place the external disconnect switch back to the **ON** position. The system should be in full operation with all ducts attached. Measure the system airflow. The motor sheave (pulley) is variable pitch and allows for an increase or decrease of the fan RPM. If an adjustment is needed, refer to **“Pulley Adjustment” on page 44**.
9. Once the proper airflow is achieved, measure and record the fan speed with a reliable tachometer. **Caution - Excessive speed will result in motor overloading or bearing failure. Do not set fan RPMs higher than specified in the maximum RPM chart**. Refer to **“Troubleshooting” on page 60** for more information.
10. Measure and record the **voltage** and **amperage** to the motor. Compare with the motor’s nameplate to determine if the motor is operating under safe load conditions. Once the RPM of the ventilator has been properly set, disconnect power. Re-check belt tension and pulley alignment, refer to **“Pulley Alignment/Proper Belt Tension” on page 45**.

Pulley Adjustment

The adjustable motor pulley is factory set for the RPM specified (**Table 8**). Speed can be increased by closing or decreased by opening the adjustable motor sheave. Two groove variable pitch pulleys must be adjusted to an equal number of turns open or closed. Any increase in speed represents a substantial increase in horsepower required by the unit. Motor amperage should always be checked to avoid serious damage to the motor when the speed is varied. Always torque set screws according to the torque specifications shown in **Figure 17**.

Figure 17 - Adjustable Pulley



Setscrew Thread Size	Torque (in-lbs)
No. 10 (bushing)	32
1/4” (bushing)	72
5/16”	130

Table 8 - Maximum RPM and HP Chart

Blower Size	Maximum RPM	Maximum HP
7”	2400	2

Pulley Alignment/Proper Belt Tension

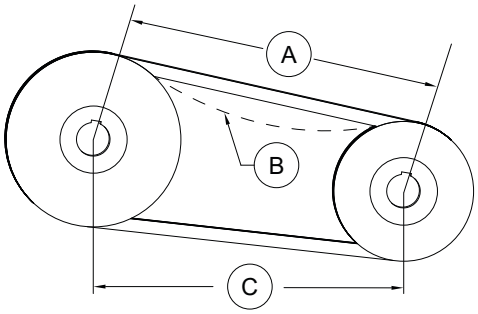
1. Belts tend to stretch and settle into pulleys after an initial start-up sequence. **Do not tension belts by changing the setting of the motor pulley**, this will change the fan speed and may damage the motor.
   - To re-tension belts, turn OFF power to the fan motor.
   - Loosen all fasteners that hold the blower motor plate to the blower housing.
   - Rotate the motor to the left or right to adjust the belt tension. Belt tension should be adjusted to allow 1/64” of deflection per inch of belt span. Use extreme care when adjusting V-belts as not to misalign pulleys. Any misalignment will cause a sharp reduction in belt life and produce squeaky noises. Over-tightening will cause excessive belt and bearing wear as well as noise. Too little tension will cause slippage at start-up and uneven wear.
   - **Whenever belts are removed or installed, never force belts over pulleys without loosening motor first to relieve belt tension.** When replacing belts, use the same type as supplied by the manufacturer. On units shipped with double groove pulleys, matched belts should always be used.
2. All fasteners should be checked for tightness each time maintenance checks are performed before restarting unit.

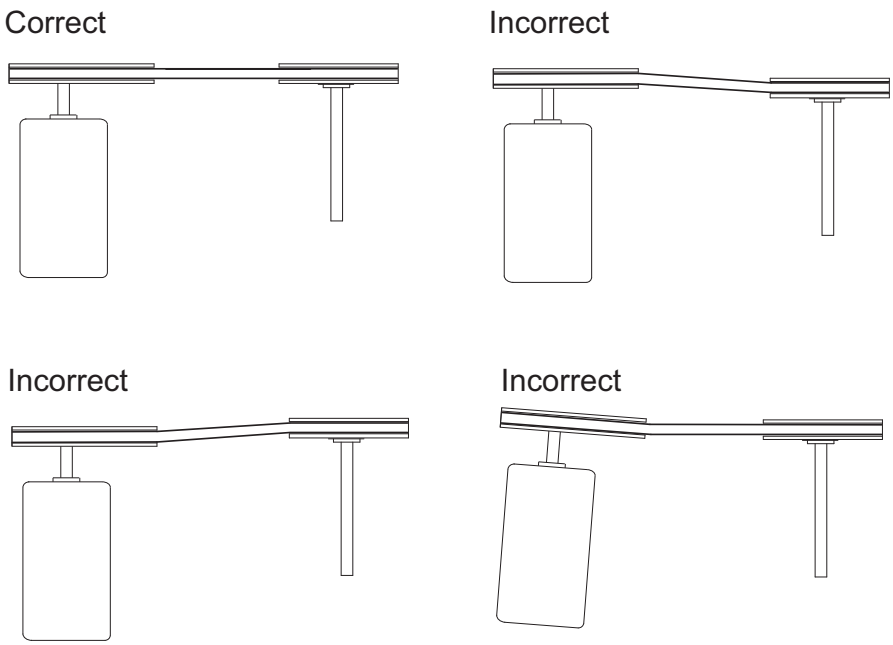
Belt tension examples:

- Belt span 12” = 3/16” deflection
- Belt span 32” = 1/2” deflection

Figure 18 - Pulley Alignment/Belt Tension

A. Belt Span Length
B. Deflection
C. Center Distance





Pulley Combination Chart

10 - 20 IN. BLOWER**

Motor RPM 1725

1/3 to 1-1/2 HP | MOTOR PULLEY | Dd1 | Dd2 | Pd1 | Pd2
AX BELTS | 1VL34 | 1.9 | 2.9 | 2 | 3

			Open	TURNS ON MOTOR PULLEY								Closed
BLOWER PULLEY	DATUM DIAMETER	PITCH DIAMETER	5	4 1/2	4	3 1/2	3	2 1/2	2	1 1/2	1	1/2	0
AK114	11	11.2	308	323	339	354	370	385	400	416	431	447	462

1/3 to 2 HP | MOTOR PULLEY | Dd1 | Dd2 | Pd1 | Pd2
AX BELTS | 1VL40 | 2.4 | 3.4 | 2.6 | 3.6

			Open	TURNS ON MOTOR PULLEY								Closed
BLOWER PULLEY	DATUM DIAMETER	PITCH DIAMETER	5	4 1/2	4	3 1/2	3	2 1/2	2	1 1/2	1	1/2	0
AK114	11	11.2	400	416	431	447	462	477	493	508	524	539	554
AK94	9	9.2	488	506	525	544	563	581	600	619	638	656	675
AK79	7.5	7.7	582	605	627	650	672	694	717	739	762	784	806
AK66	6.2	6.4	701	728	755	782	809	836	863	889	916	943	970
AK54	5	5.2	863	896	929	962	995	1028	1062	1095	1128	1161	1194
AK46	4.2	4.4	1019	1059	1098	1137	1176	1215	1255	1294	1333	1372	1411
AK39	3.5	3.7	1212	1259	1305	1352	1399	1445	1492	1539	1585	1632	1678
AK32	3	3.2	1402	1455	1509	1563	1617	1671	1725	1779	1833	1887	1941

3 to 5 HP | MOTOR PULLEY | Dd1 | Dd2 | Pd1 | Pd2
BX BELTS | 2VP42 | 2.9 | 3.9 | 3 | 4

			Open	TURNS ON MOTOR PULLEY										Closed
BLOWER PULLEY	DATUM DIAMETER	PITCH DIAMETER	6	5 1/2	5	4 1/2	4	3 1/2	3	2 1/2	2	1 1/2	1	1/2	0
2BK160H	15.4	15.7	330	339	348	357	366	375	385	394	403	412	421	430	439
2BK140H	13.4	13.7	378	388	399	409	420	430	441	451	462	472	483	493	504
2BK120H	11.4	11.7	442	455	467	479	491	504	516	528	541	553	565	577	590
2BK110H	10.4	10.7	484	497	511	524	537	551	564	578	591	605	618	631	645
2BK100H	9.4	9.7	534	548	563	578	593	608	622	637	652	667	682	697	711
2BK90H	8.4	8.7	595	611	628	644	661	677	694	710	727	744	760	777	793
2BK80H	7.4	7.7	672	691	709	728	747	765	784	803	821	840	859	877	896
2BK70H	6.4	6.7	772	794	815	837	858	880	901	923	944	965	987	1008	1030
2BK60H	5.4	5.7	908	933	958	984	1009	1034	1059	1084	1110	1135	1160	1185	1211
2BK55H	4.9	5.2	995	1023	1050	1078	1106	1133	1161	1189	1216	1244	1272	1299	1327
2BK50H	4.4	4.7	1101	1132	1162	1193	1223	1254	1285	1315	1346	1376	1407	1438	1468

7-1/2 to 10 HP | MOTOR PULLEY | Dd1 | Dd2 | Pd1 | Pd2
BX BELTS | 2VP60 | 4.3 | 5.5 | 4.7 | 5.9

			Open	TURNS ON MOTOR PULLEY										Closed
BLOWER PULLEY	DATUM DIAMETER	PITCH DIAMETER	6	5 1/2	5	4 1/2	4	3 1/2	3	2 1/2	2	1 1/2	1	1/2	0
2BK160H	15.4	15.7	516	527	538	549	560	571	582	593	604	615	626	637	648
2BK140H	13.4	13.7	592	604	617	630	642	655	667	680	693	705	718	730	743
2BK120H	11.4	11.7	693	708	722	737	752	767	781	796	811	826	840	855	870
2BK110H	10.4	10.7	758	774	790	806	822	838	854	871	887	903	919	935	951
2BK100H	9.4	9.7	836	854	871	889	907	925	943	960	978	996	1014	1031	1049
2BK90H	8.4	8.7	932	952	972	991	1011	1031	1051	1071	1091	1110	1130	1150	1170
2BK80H	7.4	7.7	1053	1075	1098	1120	1143	1165	1187	1210	1232	1255	1277	1299	1322

25 IN. BLOWER

3 to 5 HP | MOTOR PULLEY | Dd1 | Dd2 | Pd1 | Pd2
BX BELTS | 2VP42 | 2.9 | 3.9 | 3 | 4

			Open	TURNS ON MOTOR PULLEY										Closed
BLOWER PULLEY	DATUM DIAMETER	PITCH DIAMETER	6	5 1/2	5	4 1/2	4	3 1/2	3	2 1/2	2	1 1/2	1	1/2	0
2B5V278	27.8	28.1	184	189	194	200	205	210	215	220	225	230	235	240	246
2B5V250	25	25.3	205	210	216	222	227	233	239	244	250	256	261	267	273
2B5V234	23.4	23.7	218	224	230	237	243	249	255	261	267	273	279	285	291
2B5V200	20	20.3	255	262	269	276	283	290	297	304	312	319	326	333	340
2B5V184	18.4	18.7	277	284	292	300	307	315	323	331	338	346	354	361	369
2B5V160	16	16.3	317	326	335	344	353	362	370	379	388	397	406	414	423
2B5V154	15.4	15.7	330	339	348	357	366	375	385	394	403	412	421	430	439
2B5V136	12.6	12.9	401	412	423	435	446	457	468	479	490	501	513	524	535
2B5V124	12.4	12.7	407	419	430	441	453	464	475	487	498	509	521	532	543
2B5V110	11	11.3	458	471	483	496	509	522	534	547	560	572	585	598	611

7-1/2 to 10 HP | MOTOR PULLEY | Dd1 | Dd2 | Pd1 | Pd2
BX BELTS | 2VP60 | 4.3 | 5.5 | 4.7 | 5.9

			Open	TURNS ON MOTOR PULLEY										Closed
BLOWER PULLEY	DATUM DIAMETER	PITCH DIAMETER	6	5 1/2	5	4 1/2	4	3 1/2	3	2 1/2	2	1 1/2	1	1/2	0
2B5V278	27.8	28.1	289	295	301	307	313	319	325	331	338	344	350	356	362
2B5V250	25	25.3	320	327	334	341	348	355	361	368	375	382	389	395	402
2B5V234	23.4	23.7	342	349	357	364	371	378	386	393	400	408	415	422	429
2B5V200	20	20.3	399	408	416	425	433	442	450	459	467	476	484	493	501
2B5V184	18.4	18.7	434	443	452	461	470	480	489	498	507	517	526	535	544
2B5V160	16	16.3	497	508	519	529	540	550	561	571	582	593	603	614	624
2B5V154	15.4	15.7	516	527	538	549	560	571	582	593	604	615	626	637	648
2B5V136	12.6	12.9	628	642	655	669	682	695	709	722	735	749	762	776	789
2B5V124	12.4	12.7	638	652	666	679	693	706	720	733	747	761	774	788	801
2B5V110	11	11.3	717	733	748	763	779	794	809	824	840	855	870	885	901

15 to 20 HP | MOTOR PULLEY | Dd1 | Dd2 | Pd1 | Pd2
BX BELTS | 2VP75 | 5.8 | 7 | 6.2 | 7.4

			Open	TURNS ON MOTOR PULLEY										Closed
BLOWER PULLEY	DATUM DIAMETER	PITCH DIAMETER	6	5 1/2	5	4 1/2	4	3 1/2	3	2 1/2	2	1 1/2	1	1/2	0
2B5V278	27.8	28.1	381	387	393	399	405	411	417	424	430	436	442	448	454
2B5V250	25	25.3	423	430	436	443	450	457	464	470	477	484	491	498	505
2B5V234	23.4	23.7	451	459	466	473	480	488	495	502	509	517	524	531	539
2B5V200	20	20.3	527	535	544	552	561	569	578	586	595	603	612	620	629
2B5V184	18.4	18.7	572	581	590	600	609	618	627	636	646	655	664	673	683
2B5V160	16	16.3	656	667	677	688	698	709	720	730	741	751	762	773	783
2B5V154	15.4	15.7	681	692	703	714	725	736	747	758	769	780	791	802	813
2B5V136	12.6	12.9	829	842	856	869	883	896	909	923	936	949	963	976	990

** 2HP Motors on 20 IN Blowers use 2VP42 Pulleys

Sequence of Operation

There are two main systems, a make-up air fan, and a heater. The make-up air fan consists of a blower and motor. The heater may be broken down into two control systems, the Flame Safety Control (FSC) and the Modulating Gas System (MGS). The burner mixes air with the gas (Natural or LP), which heats the air.

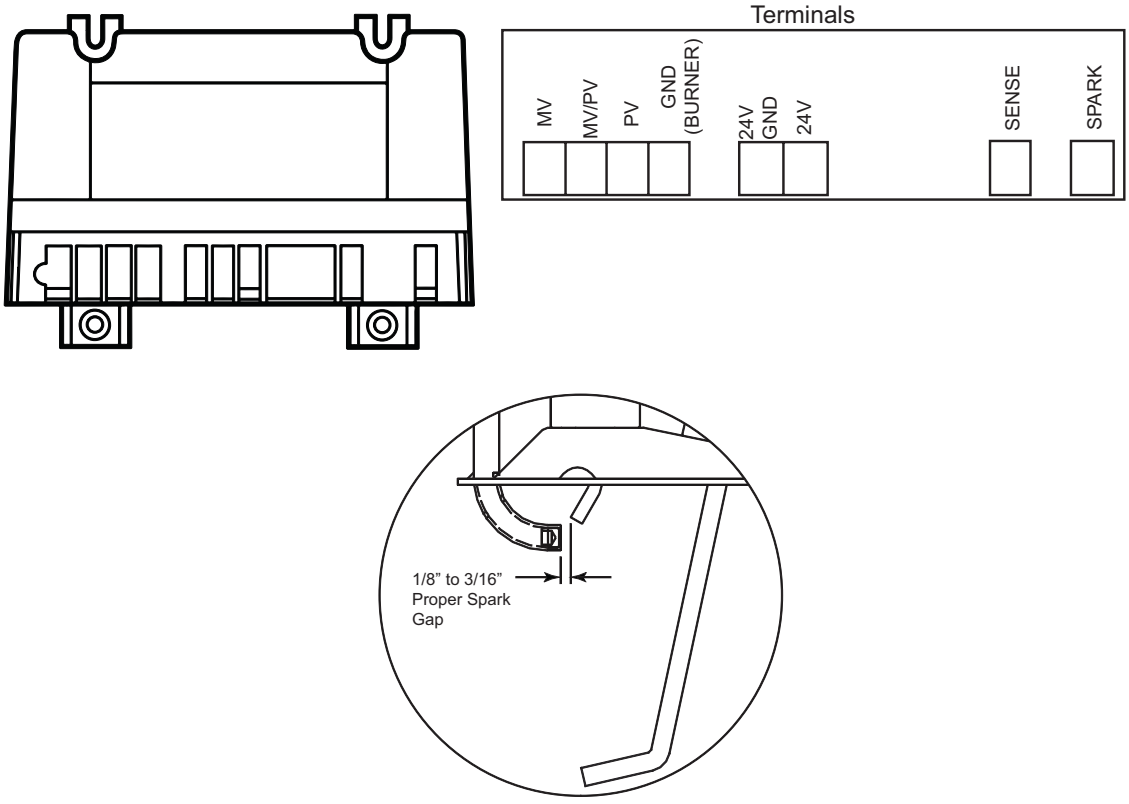
Flame Safety Control

The FSC is there ***only*** to monitor the flame, **NOT** to control the temperature. The FSC uses a flame rectification sensor mounted on the pilot assembly to detect the presence of flame in the burner.

The FSC also works with the airflow sensor, which relays if there is proper airflow through the unit (not *just* any airflow, but *proper* airflow). Proper airflow occurs when there is a **0.15 to 0.80 inch wc differential pressure drop across the burner**. The FSC controls the opening of the redundant solenoid gas valves and the operation of the spark igniter to initiate a pilot flame upon start-up.

Upon a call for heat, there is a 15 second Pilot Trial For Ignition (PTFI). During PTFI, the FSC opens the pilot gas valve and allows gas to flow to the pilot assembly. At the same moment, the spark igniter is started, causing the spark to ignite the pilot gas. When the flame rod sensor detects the flame it powers the modulating gas system. This is the normal operating mode. The FSC continues to monitor the flame and airflow. Once this occurs, the unit is in a main flame cycle and thus powers the main gas valve and the modulating gas system. This is the normal operating mode. The FSC continues to monitor the flame and airflow. If the flame fails to light after 15 seconds of sparking, the FSC goes into lockout mode. Anytime this occurs, the problem must be diagnosed and corrected to avoid future lockouts after resetting. To begin troubleshooting, or to reset the FSC, refer to **“Resetting Unit” on page 65**.

Figure 19 - FSC/Proper Spark Gap



Main Burner Adjustment

1. Once the pilot has been properly established, the manifold gas pressure or temperature rise should be adjusted to nameplate or design specifications. The gas pressure regulator is adjusted at the factory for average gas conditions. It is important that the gas supplied to the burner is in accordance with the input rating on the rating plate. **See "Gas Pressure" on page 8.**
2. Use the service test menu to lock the unit in high fire: **Service > Test Menu > Test Heating > State > High Fire**. Press Enter.
3. The manifold pressure should be checked at the pressure gauge downstream of the modulating valve. **Figure 21** indicates the proper manifold pressure for the desired amount of BTUs per foot of burner. For natural gas systems, the high fire manifold pressure should not exceed **5 inches wc**. For propane gas, the high fire manifold pressure should not exceed **2.5 inches wc**. Another method of checking high fire is to measure the temperature rise of the unit. The temperature rise should be set to design specifications and typically is minimum 70°F.
4. Every unit has a specific design manifold gas pressure based on CFM and temperature rise. Refer to the unit's nameplate for the design manifold gas pressure.
5. Remove the cap from the combination gas valve for regulator adjustment.
6. Use the regulator pressure adjusting screw to adjust the high fire manifold pressure to design temperature rise (**5 inches wc** maximum for natural gas and **2.5 inches wc** maximum for propane gas). High fire should be set to generate the design temperature rise. If the high fire screw is at the end of its adjustment and more pressure is needed, then adjust the main building gas pressure regulator spring (located external to the unit) to achieve the proper manifold pressure. Turning the regulator screw clockwise will increase pressure and counter-clockwise will decrease pressure. **Remember - The high fire DC voltage should read 15V-24V on the HMI.**
7. Use the service test menu to lock the unit in low fire: **Service > Test Menu > Test Heating > State > Low Fire**. Press Enter.
8. Verify that the unit is in low fire by confirming the voltage to the modulating valve is 0V DC.
9. Locate the bypass screw (under the cap of the valve - location #1), refer **Figure 20**.
10. Adjust the low fire manifold pressure until there is a very thin flame along the entire length of the burner. No dark spots should be seen in the burner. The burner may be observed through the view-port located on the external wall of the heater. Replace the cap to the valve. Make sure all wiring and gas components are connected and operational.
11. A final gas leak check shall be performed to verify the gas-tightness of the heater's components and piping under normal operating conditions. This can be done by measuring the gas pressure at the 1/4" gas plug just downstream of the modulating valve.

Figure 20 - High Fire/Low Fire Bypass Screw Setting

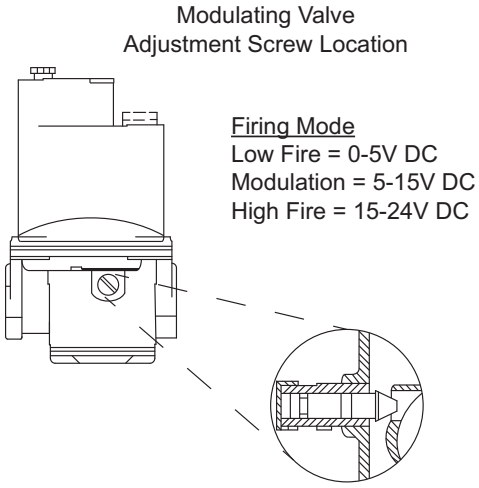
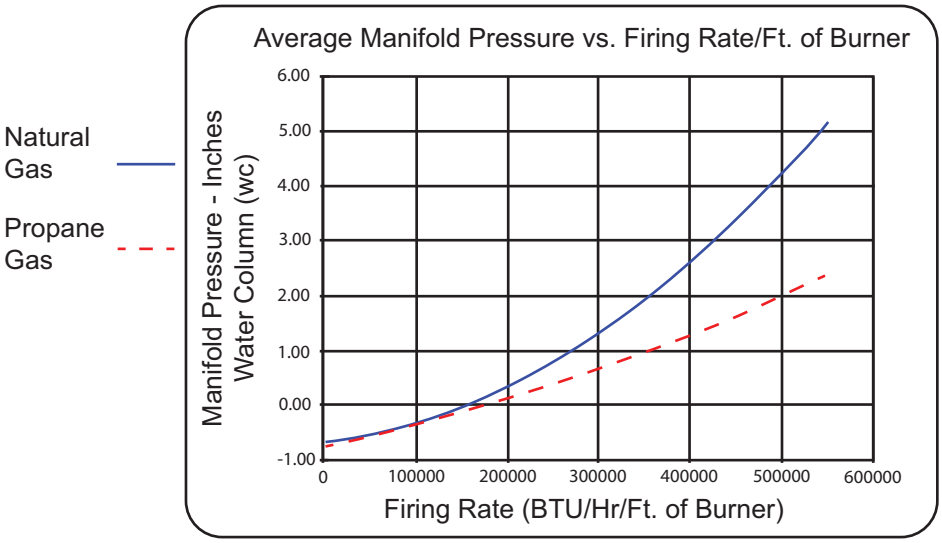


Figure 21 - Pressure vs. Firing Rate

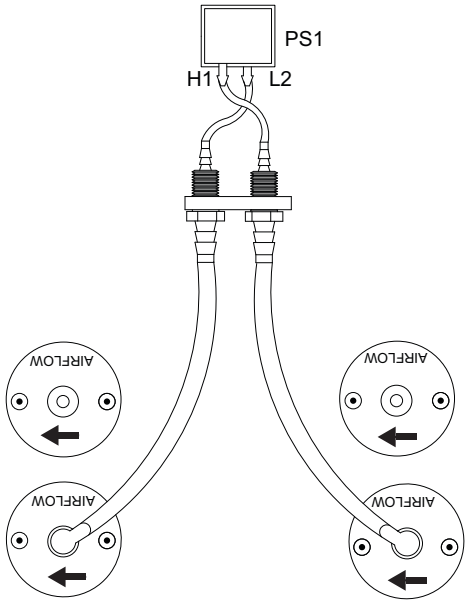


Final Start-up Procedure

1. With the air and burner systems in full operation and all ducts attached, measure the system airflow. The motor sheave (pulley) is variable pitch and allows for an increase or decrease of the fan RPM. If an adjustment is needed, refer to **"Pulley Adjustment" on page 44**. Reference **Table 8** and **"Pulley Combination Chart" on page 46** for adjustment specifications.
2. Once the proper airflow is achieved, measure and record the fan speed with a reliable tachometer. **Caution - Excessive speed will result in motor overloading or bearing failure. Do not set fan RPMs higher than specified in the maximum RPM chart.** See the troubleshooting guide for more information.
3. Measure and record the **voltage** and **amperage** to the motor and compare with the motor nameplate to determine if the motor is operating under safe load condition.
4. Once the rpm of the wheel has been properly set, disconnect power and recheck belt tension and pulley alignment, refer to **Figure 18**.

Air Flow Sensor

Figure 22 - Board Airflow Sensor



The MUA board contains an on-board pressure sensor (**Figure 22**) for airflow monitoring. There are both high and low **airflow tubing connections** connected to a sensor, measuring the pressure drop across the burner. This is to verify that there is proper airflow **(0.15 to 0.80 inch wc)** across the burner and proper combustion at all times.

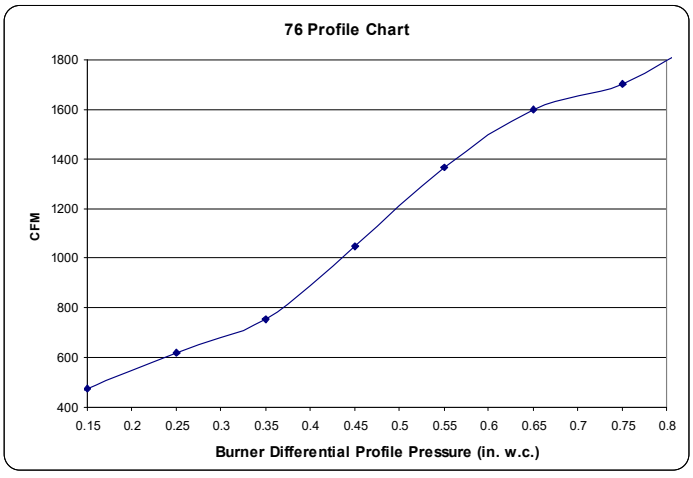
There are two airflow tubes in the heater, located near the burner and profile plate assembly (profile plates surround the burner and control air into the burner section).

In the case of clogged filters, blocked intake, excessive duct static pressure, or a broken belt, the correct burner differential pressure may not be achieved, not allowing the low airflow sensor to close. The airflow sensor protects against profile plate failures that cause excessive airflow through the burner. In the event that the pressure drop across the burner is not in the range of the airflow sensor, gas flow to the burner is stopped by the Flame Safety Control. **NOTE: With the blower running, verify the airflow pressure reading is a positive value. Reverse the airflow tubes if the reading is negative.**

To view burner profile pressure on the HMI, go to **Service > Variable Values > Inputs > Onbd Prof PS**.

Figure 23 illustrates the approximate CFM going through the unit vs. the differential pressure measured by the airflow switch. Simply measure the differential profile pressure drop at the airflow tubes in the unit and match that value up to the unit curve. This will show the CFMs traveling through the burner and will indicate proper airflow or airflow problems (too much or not enough).

Figure 23 - CFM Chart



Modulating Gas System

The Modulating Gas System is directly controlled from the MUA Board at connector J32 pin 7(+) and 16(-). A modulating 0-24V DC signal is utilized to modulate the gas valve signal. The signal is a 16 kHz full-wave rectified signal.

The Modulating Gas System consists of an Intake Temp Sensor, a Discharge Temp Sensor, a Space Temp Sensor (only on space temperature control options), and modulating gas valve(s). The intake air sensor, the space sensor, or a combination of the two can be used to give a call for heat signal to the MUA board.

The MUA board uses a PID loop and checks the difference between the temperature sensor readings in order to modulate the heat appropriately.

- For kitchen MUA heating applications, intake air setpoint should be set at 45°F, whereas the discharge setpoint should be set at 55°F. The defaults may be adjusted per field conditions.
- For all other applications, the setpoint should be set appropriately based on end-user preferences and on-site conditions.

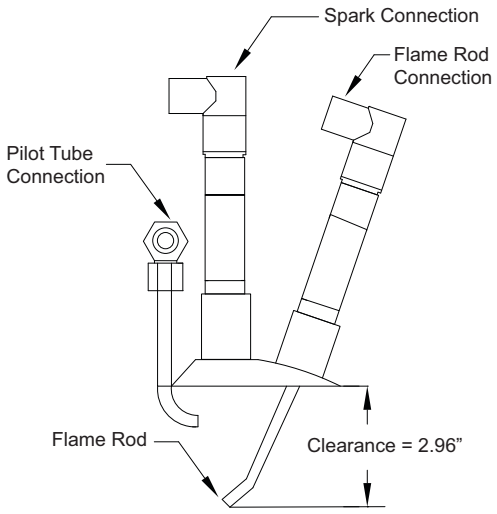
High Temperature Limit

One of the backup safety devices is the high-temperature limit lockout. This temperature sensor measures the temperature inside the unit, downstream of the burner. If the factory-set temperature of 180°F is exceeded, it will signal the FSC to turn off the burner. This requires a manual reset of the high-temperature limit. Refer to **“Resetting Unit” on page 65**.

Pilot Adjustment

1. Restart the fan and check the gas supply pressure at the inlet gas gauge upstream of all electronic valves. The inlet pressure should be **5-14 inches wc**. If the inlet pressure is too high, install an additional pressure regulator external to the unit.
2. Open the field-installed manual gas shut-off valve.
3. Close the ball valve located inside the cabinet.
4. Call for heat using the HMI **Service > Test Menu > Test Heating > High Fire.** If the pilot does not light, purge the pilot line. If air purging is required, disconnect the pilot line at the outlet of the pilot valve.
5. To adjust the pilot flame, remove the cap from the pilot adjustment screw on the combination gas valve, refer to **Figure 27**. Increase the pilot gas flow by turning the screw counter-clockwise. Decrease the pilot gas flow by turning the screw clockwise.
6. Once the pilot has been established, open the main manual gas shut-off valve downstream of the electronic valves. Check to make sure that the main gas valve opens and gas flows to the burner.

Figure 24 - Pilot Assembly



Network

NOTE: The board will reboot when altering certain factory settings.

Communication Module (Optional)

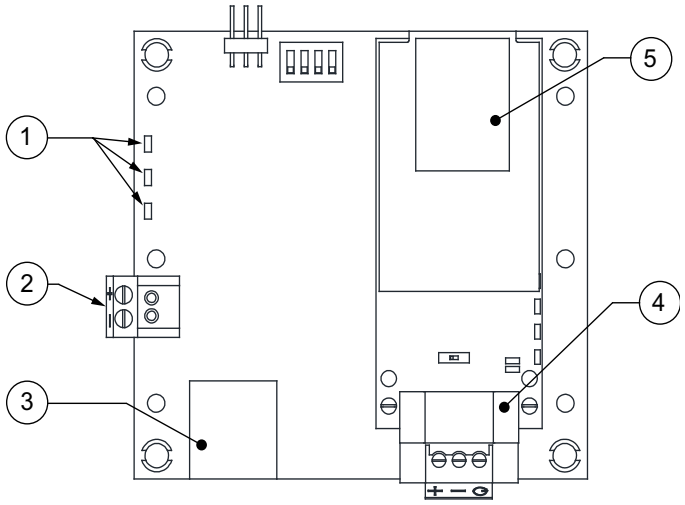
The Communication Module, PN: **SCADA**, is included in all CASlink equipped panels. It obtains operational data from various connected components. This communication wiring is either RS-485 shielded twisted pair wiring or RJ45 Cat 5 Ethernet wiring.

BACnet

BACnet IP or BACnet MS/TP (**Figure 25**) compatibility can be implemented with this package through a Protocessor, which is a BTL listed embedded Gateway configured to give a Building Management System access to monitor and/or control a list of BACnet objects. The Protocessor is mounted and factory pre-wired inside the Electrical Control Panel (ECP). Field connections to the Building Management System (BMS) are shown on wiring schematics.

The Protocessor is preconfigured at the factory to use the field protocol of the Building Management System in the specific jobsite. BACnet objects can only be accessed through the specified port and protocol.

Figure 25 - BACnet

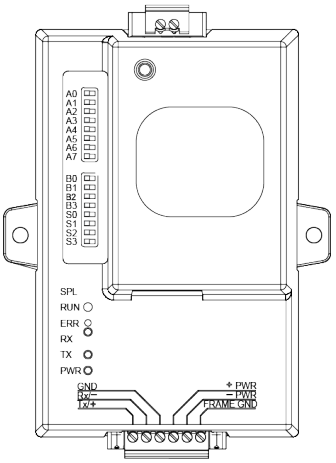


1. Status LEDs
   - Green - Data Out
   - Yellow - Data In
   - Red - Power On
2. Power Supply 24V AC/DC
3. Cat 5 Cable to MUA Board.
4. Field RS485 Connection for BACnet MS/TP
5. Field Ethernet Connection for BACnet IP

LonWorks

LonWorks compatibility (**Figure 26**) can be implemented on control packages through the ProtoNode, a LonMark certified external Gateway configured to give a Building Management System access to monitor and/or control a list of Network Variables. The ProtoNode is mounted and factory pre-wired inside the Electrical Control Panel. Refer to schematics connections to the Building Management System are shown.

Figure 26 - LonWorks



Commissioning on a LonWorks Network

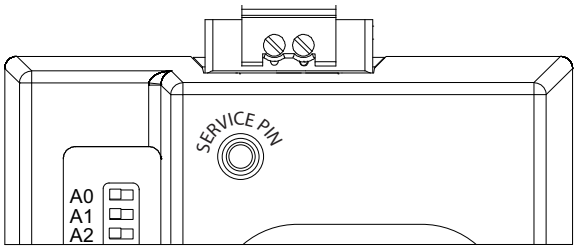
During the commissioning process by the LonWorks administrator (using a LonWorks Network Management Tool), the user will be prompted to hit the Service Pin in the ProtoNode. This pin is located in the front face, and it can be pressed by inserting a small screwdriver and tilting it towards the LonWorks Port. Refer to **Figure 27** for location of the "Service Pin."

If an XIF file is required, it can be obtained by following these steps:

1. Set your computer's static IP address to 192.168.1.xxx with a subnet mask of 255.255.255.0.
2. Run a Cat 5 connection from the ProtoNode's Ethernet port to your computer.
3. On any web browser's URL field, type 192.168.1.24/fserver.xif.

The web browser should automatically download the fserver.xif file or let you save it on your computer. Save it as fserver.xif.

Figure 27 - LonWorks Service Pin



NOTE: **Insert Small Screwdriver. Tilt Toward LonWorks Port To Activate Service Pin.**

DDC Control Points

Refer to **page 58** for DDC Notes - 1-5.

BACNET OBJECT NAME	ID	BACNET TYPE	LON SNVT NAME	FUNCTION	Modbus	DESCRIPTION
DDCHeatCommand (1)	1	Binary Value (BV)	nviDDCHeat/nvoDDCHeat	Read/Write	10000	Heating command, requires heat tempering mode = DDC
DDCCoolCommand1 (1)	2	BV	nviDDCCool1/nvoDDCCool1	Read/Write	10001	Cooling stage 1 command, requires cool tempering mode = DDC
DDCCoolCommand2 (1)	3	BV	nviDDCCool2/nvoDDCCool2	Read/Write	10002	Cooling stage 2 command, requires cool tempering mode = DDC
DDCCoolCommand3 (1)	4	BV	nviDDCCool3/nvoDDCCool3	Read/Write	10003	Cooling stage 3 command, requires cool tempering mode = DDC
DDCBlowerCommand (1)	5	BV	nviDDCBlow/nvoDDCBlow	Read/Write	10004	Blower command, requires both heat and cool tempering modes = DDC
DDCHeatModulation (1)	6	Analog Value (AV)	nviDDCModHeat/nvoDDCModHeat	Read/Write	10005	Heat modulation signal, 0-10V. 0V = low fire and 10V = high fire. Requires heat tempering mode = DDC
DDCOccupiedOverride (4)	7	BV	nviDDCOccOvrrd/nvoDDCOccOvrrd	Read/Write	10006	Occupied override command, requires SchedulingEnabled = ON (1)
SchedulingEnabled (4)	8	BV	nviSchedEnabled/nvoSchedEnabled	Read/Write	15016	Enable scheduling
HeatTemperModeOcc (2)	9	AV	nviHeatModeOcc/nvoHeatModeOcc	Read/Write	15055	Heat tempering mode during occupied time
HeatTemperModeUnocc (2)	10	AV	nviHeatModeUnocc/nvoHeatModeUnocc	Read/Write	15056	Heat tempering mode during unoccupied time
CoolTemperModeOcc (2)	11	AV	nviCoolModeOcc/nvoCoolModeOcc	Read/Write	15057	Cool tempering mode during occupied time
CoolTemperModeUnocc (2)	12	AV	nviCoolModeUnocc/nvoCoolModeUnocc	Read/Write	15058	Cool tempering mode during unoccupied time
ActivateOnOcc (2)	13	AV	nviActOnOcc/nvoActOnOcc	Read/Write	15059	"Activate based on" during occupied time
ActivateOnUnocc (2)	14	AV	nviActOnUnoc/nvoActOnUnoc	Read/Write	15060	"Activate based on" during unoccupied time
SpaceHeatHyst (2)	15	AV	nviSpaceHeatHyst/nvoSpaceHeatHyst	Read/Write	15064	Space Heating Hysteresis
IntakeHeatHyst (2)	16	AV	nviInHeatHyst/nvoInHeatHyst	Read/Write	15065	Intake Heating Hysteresis
SpaceCoolHyst (2)	17	AV	nviSpaceCoolHyst/nvoSpaceCoolHyst	Read/Write	15072	Space Cooling Hysteresis
IntakeCoolHyst (2)	18	AV	nviInCoolHyst/nvoInCoolHyst	Read/Write	15073	Intake Cooling Hysteresis
EvapHyst (2)	19	AV	nviEvapHyst/nvoEvapHyst	Read/Write	15074	Evap Cooling Hysteresis
BlowerModeOcc (2)	20	AV	nviBlowModeOcc/nvoBlowModeOcc	Read/Write	15081	Blower mode during occupied times
BlowerModeUnocc (2)	21	AV	nviBlowModeUnoc/nvoBlowModeUnoc	Read/Write	15082	Blower mode during unoccupied times
MixingBoxMode (2)	22	AV	nviMixingBoxMode/nvoMixingBoxMode	Read/Write	15096	Mixing box mode
MixingBoxMinOAPercentOcc (2)	23	AV	nviMBMinOAPerOcc/nvoMBMinOAPOcc	Read/Write	15099	Min occupied outdoor air percent when mixing box mode = outdoor air percent
MixingBoxMinOAPercentUnocc (2)	24	AV	nviMBMinOAPerUn/nvoMBMinOAPUnoc	Read/Write	15100	Min unoccupied outdoor air percent when mixing box mode = outdoor air percent
MixingBoxMaxOAPercentOcc (2)	25	AV	nviMBMaxOAPerOcc/nvoMBMaxOAPOcc	Read/Write	15101	Max occupied outdoor air percent when mixing box mode = outdoor air percent
MixingBoxMaxOAPercentUnocc (2)	26	AV	nviMBMaxOAPerUn/nvoMBMaxOAPUnoc	Read/Write	15102	Max unoccupied outdoor air percent when mixing box mode = outdoor air percent
MixingBoxMinVoltsOcc (2)	27	AV	nviMBMinVoltsOcc/nvoMBMinOAVOcc	Read/Write	15156	Min occupied mixing box voltage when mixing box mode = manual
MixingBoxMinVoltsUnocc (2)	28	AV	nviMBMinVoltsUn/nvoMBMinOAVUnoc	Read/Write	15157	Min unoccupied mixing box voltage when mixing box mode = manual
MixingBoxMaxVoltsOcc (2)	29	AV	nviMBMaxVoltsOcc/nvoMBMaxOAVOcc	Read/Write	15158	Max occupied mixing box voltage when mixing box mode = manual
MixingBoxMaxVoltsUnocc (2)	30	AV	nviMBMaxVoltsUn/nvoMBMaxOAVUnoc	Read/Write	15159	Max unoccupied mixing box voltage when mixing box mode = manual
BlowerVFDMinFreqOcc (2)	31	AV	nviVFDMinFreqOcc/nvoVFDMinFreqOcc	Read/Write	15085	Min blower VFD Frequency when occupied
BlowerVFDMinFreqUnocc (2)	32	AV	nviVFDMinFUnocc/nvoVFDMinFUnocc	Read/Write	15086	Min blower VFD Frequency when unoccupied
BlowerVFDMaxFreqOcc (2)	33	AV	nviVFDMaxFreqOcc/nvoVFDMaxFreqOcc	Read/Write	15087	Max blower VFD Frequency when occupied
BlowerVFDMaxFreqUnocc (2)	34	AV	nviVFDMaxFUnocc/nvoVFDMaxFUnocc	Read/Write	15088	Max blower VFD Frequency when unoccupied
BlowerPWMMinOcc (2)	35	AV	nviPWMMinOcc/nvoPWMMinOcc	Read/Write	15089	Min blower ECM speed when occupied
BlowerPWMMinUnocc (2)	36	AV	nviPWMMinUnocc/nvoPWMMinUnocc	Read/Write	15090	Min blower ECM speed when unoccupied
BlowerPWMMaxOcc (2)	37	AV	nviPWMMaxOcc/nvoPWMMaxOcc	Read/Write	15091	Max blower ECM speed when occupied
BlowerPWMMaxUnocc (2)	38	AV	nviPWMMaxUnocc/nvoPWMMaxUnocc	Read/Write	15092	Max blower ECM speed when unoccupied
IntakeHeatOccSP (3)	39	AV	nviInHeatOccSP/nvoInHeatOccSP	Read/Write	16000	Intake Heating Occupied Setpoint
IntakeHeatUnoccSP (3)	40	AV	nviInHeatUnocSP/nvoInHeatUnocSP	Read/Write	16001	Intake Heating Unoccupied Setpoint

BACNET OBJECT NAME	ID	BACNET TYPE	LON SNVT NAME	FUNCTION	Modbus	DESCRIPTION
SpaceHeatOccSP (3)	41	AV	nviSpHeatOccSP/nvoSpHeatOccSP	Read/Write	16002	Space Heating Occupied Setpoint
SpaceHeatUnoccSP (3)	42	AV	nviSpHeatUnocSP/nvoSpHeatUnocSP	Read/Write	16003	Space Heating Unoccupied Setpoint
MinDischargeHeatOccSP (3)	43	AV	nviMinDHeatOccSP/nvoMinDHeatOccSP	Read/Write	16004	Min Discharge Heating when occupied, relevant only if heat tempering mode = space
MinDischargeHeatUnoccSP (3)	44	AV	nviMinDHeatUnoSP/nvoMinDHeatUnoSP	Read/Write	16005	Min Discharge Heating when unoccupied, relevant only if heat tempering mode = space
DischargeHeatOccSP (3)	45	AV	nviDisHeatOccSP/nvoDisHeatOccSP	Read/Write	16006	Discharge heating setpoint when occupied, requires heat tempering mode = discharge
DischargeHeatUnoccSP (3)	46	AV	nviDisHeatUnocSP/nvoDisHeatUnocSP	Read/Write	16007	Discharge heating setpoint when unoccupied, requires heat tempering mode = discharge
MaxDischargeHeatOccSP (3)	47	AV	nviMaxDHeatOccSP/nvoMaxDHeatOccSP	Read/Write	16008	Max Discharge Heating when occupied, relevant only if heat tempering mode = space
MaxDischargeHeatUnoccSP (3)	48	AV	nviMaxDHeatUnoSP/nvoMaxDHeatUnoSP	Read/Write	16009	Max Discharge Heating when unoccupied, relevant only if heat tempering mode = space
IntakeCoolOccSP (3)	49	AV	nviInCoolOccSP/nvoInCoolOccSP	Read/Write	16010	Intake Cooling Occupied Setpoint
IntakeCoolUnoccSP (3)	50	AV	nviInCoolUnocSP/nvoInCoolUnocSP	Read/Write	16011	Intake Cooling Unoccupied Setpoint
SpaceCoolOccSP (3)	51	AV	nviSpCoolOccSP/nvoSpCoolOccSP	Read/Write	16012	Space Cooling Occupied Setpoint
SpaceCoolUnoccSP (3)	52	AV	nviSpCoolUnocSP/nvoSpCoolUnocSP	Read/Write	16013	Space Cooling Unoccupied Setpoint
IntakeCoolStagingDiffOcc (3)	53	AV	nviInCoolStDifOc/nvoInCoolStDifOc	Read/Write	16020	Intake Cooling Stage Differential Setpoint when occupied
IntakeCoolStagingDiffUnocc (3)	54	AV	nviInCoolStDifUn/nvoInCoolStDifUn	Read/Write	16021	Intake Cooling Stage Differential Setpoint when unoccupied
SpaceCoolStagingDiffOcc (3)	55	AV	nviSpCoolStDifOc/nvoSpCoolStDifOc	Read/Write	16022	Space Cooling Stage Differential Setpoint when occupied
SpaceCoolStagingDiffUnocc (3)	56	AV	nviSpCoolStDifUn/nvoSpCoolStDifUn	Read/Write	16023	Space Cooling Stage Differential Setpoint when unoccupied
RoomOverrideOccSP (3)	57	AV	nviRoomOvOccSP/nvoRoomOvOccSP	Read/Write	16024	Room Override Occupied Setpoint
RoomOverrideUnoccSP (3)	58	AV	nviRoomOvUnocSP/nvoRoomOvUnocSP	Read/Write	16025	Room Override Unoccupied Setpoint
OAEvapCoolOccSP (3)	59	AV	nviOAEvaCoolOCSP/nvoOAEvaCoolOCSP	Read/Write	16026	Outdoor air evap cooling occupied setpoint
OAEvapCoolUnoccSP (3)	60	AV	nviOAEvaCoolUnSP/nvoOAEvaCoolUnSP	Read/Write	16027	Outdoor air evap cooling unoccupied setpoint
ScheduleSundayAStart (4)	61	AV	nviSundayAStart/nvoSundayAStart	Read/Write	16037	Daily schedule start/end time in minutes
ScheduleSundayAEnd (4)	62	AV	nviSundayAEnd/nvoSundayAEnd	Read/Write	16038	Daily schedule start/end time in minutes
ScheduleSundayBStart (4)	63	AV	nviSundayBStart/nvoSundayBStart	Read/Write	16039	Daily schedule start/end time in minutes
ScheduleSundayBEnd (4)	64	AV	nviSundayBEnd/nvoSundayBEnd	Read/Write	16040	Daily schedule start/end time in minutes
ScheduleSundayCStart (4)	65	AV	nviSundayCStart/nvoSundayCStart	Read/Write	16041	Daily schedule start/end time in minutes
ScheduleSundayCEnd (4)	66	AV	nviSundayCEnd/nvoSundayCEnd	Read/Write	16042	Daily schedule start/end time in minutes
ScheduleMondayAStart (4)	67	AV	nviMondayAStart/nvoMondayAStart	Read/Write	16043	Daily schedule start/end time in minutes
ScheduleMondayAEnd (4)	68	AV	nviMondayAEnd/nvoMondayAEnd	Read/Write	16044	Daily schedule start/end time in minutes
ScheduleMondayBStart (4)	69	AV	nviMondayBStart/nvoMondayBStart	Read/Write	16045	Daily schedule start/end time in minutes
ScheduleMondayBEnd (4)	70	AV	nviMondayBEnd/nvoMondayBEnd	Read/Write	16046	Daily schedule start/end time in minutes
ScheduleMondayCStart (4)	71	AV	nviMondayCStart/nvoMondayCStart	Read/Write	16047	Daily schedule start/end time in minutes
ScheduleMondayCEnd (4)	72	AV	nviMondayCEnd/nvoMondayCEnd	Read/Write	16048	Daily schedule start/end time in minutes
ScheduleTuesdayAStart (4)	73	AV	nviTuesdayAStart/nvoTuesdayAStart	Read/Write	16049	Daily schedule start/end time in minutes
ScheduleTuesdayAEnd (4)	74	AV	nviTuesdayAEnd/nvoTuesdayAEnd	Read/Write	16050	Daily schedule start/end time in minutes
ScheduleTuesdayBStart (4)	75	AV	nviTuesdayBStart/nvoTuesdayBStart	Read/Write	16051	Daily schedule start/end time in minutes
ScheduleTuesdayBEnd (4)	76	AV	nviTuesdayBEnd/nvoTuesdayBEnd	Read/Write	16052	Daily schedule start/end time in minutes
ScheduleTuesdayCStart (4)	77	AV	nviTuesdayCStart/nvoTuesdayCStart	Read/Write	16053	Daily schedule start/end time in minutes
ScheduleTuesdayCEnd (4)	78	AV	nviTuesdayCEnd/nvoTuesdayCEnd	Read/Write	16054	Daily schedule start/end time in minutes
ScheduleWednesdayAStart (4)	79	AV	nviWedAStart/nvoWedAStart	Read/Write	16055	Daily schedule start/end time in minutes
ScheduleWednesdayAEnd (4)	80	AV	nviWedAEnd/nvoWedAEnd	Read/Write	16056	Daily schedule start/end time in minutes
ScheduleWednesdayBStart (4)	81	AV	nviWedBStart/nvoWedBStart	Read/Write	16057	Daily schedule start/end time in minutes
ScheduleWednesdayBEnd (4)	82	AV	nviWedBEnd/nvoWedBEnd	Read/Write	16058	Daily schedule start/end time in minutes
ScheduleWednesdayCStart (4)	83	AV	nviWedCStart/nvoWedCStart	Read/Write	16059	Daily schedule start/end time in minutes
ScheduleWednesdayCEnd (4)	84	AV	nviWedCEnd/nvoWedCEnd	Read/Write	16060	Daily schedule start/end time in minutes
ScheduleThursdayAStart (4)	85	AV	nviThursAStart/nvoThursAStart	Read/Write	16061	Daily schedule start/end time in minutes
ScheduleThursdayAEnd (4)	86	AV	nviThursAEnd/nvoThursAEnd	Read/Write	16062	Daily schedule start/end time in minutes

BACNET OBJECT NAME	ID	BACNET TYPE	LON SNVT NAME	FUNCTION	Modbus	DESCRIPTION
ScheduleThursdayBStart (4)	87	AV	nviThursBStart/nvoThursBStart	Read/Write	16063	Daily schedule start/end time in minutes
ScheduleThursdayBEnd (4)	88	AV	nviThursBEnd/nvoThursBEnd	Read/Write	16064	Daily schedule start/end time in minutes
ScheduleThursdayCStart (4)	89	AV	nviThursCStart/nvoThursCStart	Read/Write	16065	Daily schedule start/end time in minutes
ScheduleThursdayCEnd (4)	90	AV	nviThursCEnd/nvoThursCEnd	Read/Write	16066	Daily schedule start/end time in minutes
ScheduleFridayAStart (4)	91	AV	nviFridayAStart/nvoFridayAStart	Read/Write	16067	Daily schedule start/end time in minutes
ScheduleFridayAEnd (4)	92	AV	nviFridayAEnd/nvoFridayAEnd	Read/Write	16068	Daily schedule start/end time in minutes
ScheduleFridayBStart (4)	93	AV	nviFridayBStart/nvoFridayBStart	Read/Write	16069	Daily schedule start/end time in minutes
ScheduleFridayBEnd	94	AV	nviFridayBEnd/nvoFridayBEnd	Read/Write	16070	Daily schedule start/end time in minutes
ScheduleFridayCStart (4)	95	AV	nviFridayCStart/nvoFridayCStart	Read/Write	16071	Daily schedule start/end time in minutes
ScheduleFridayCEnd (4)	96	AV	nviFridayCEnd/nvoFridayCEnd	Read/Write	16072	Daily schedule start/end time in minutes
ScheduleSaturdayAStart (4)	97	AV	nviSatAStart/nvoSatAStart	Read/Write	16073	Daily schedule start/end time in minutes
ScheduleSaturdayAEnd (4)	98	AV	nviSatAEnd/nvoSatAEnd	Read/Write	16074	Daily schedule start/end time in minutes
ScheduleSaturdayBStart (4)	99	AV	nviSatBStart/nvoSatBStart	Read/Write	16075	Daily schedule start/end time in minutes
ScheduleSaturdayBEnd (4)	100	AV	nviSatBEnd/nvoSatBEnd	Read/Write	16076	Daily schedule start/end time in minutes
ScheduleSaturdayCStart (4)	101	AV	nviSatCStart/nvoSatCStart	Read/Write	16077	Daily schedule start/end time in minutes
ScheduleSaturdayCEnd (4)	102	AV	nviSatCEnd/nvoSatCEnd	Read/Write	16078	Daily schedule start/end time in minutes
BlowerManualFreqOcc (2)	103	AV	nviBlowManFreqOc/nvoBlowManFreqOc	Read/Write	16079	VFD frequency when occupied, requires blower control = VFD manual
BlowerManualFreqUnocc (2)	104	AV	nviBlowManFreqUn/nvoBlowManFreqUn	Read/Write	16080	VFD frequency when unoccupied, requires blower control = VFD manual
BlowerManualPwmRateOcc (2)	105	AV	nviBlowManPwmOc/nvoBlowManPwmOc	Read/Write	16081	ECM speed when occupied, requires blower control = ECM manual
BlowerManualPwmRateUnocc (2)	106	AV	nviBlowManPwmUn/nvoBlowManPwmUn	Read/Write	16082	ECM speed when unoccupied, requires blower control = ECM manual
MixingBoxManualOAOcc (2)	107	AV	nviMixBoxManOAOc/nvoMixBoxManOAOc	Read/Write	16084	Mixing Box Outdoor Air Percent during occupied times, requires mixing box mode = outdoor air percent
MixingBoxManualOAUnocc (2)	108	AV	nviMixBoxManOAUn/nvoMixBoxManOAUn	Read/Write	16085	Mixing Box Outdoor Air Percent during unoccupied times, requires mixing box mode = outdoor air percent
MixingBoxManualVoltsOcc (2)	109	AV	nviMixBoxManVOc/nvoMixBoxManVOc	Read/Write	16093	Mixing Box damper voltage during occupied times, requires mixing box mode = manual
MixingBoxManualVoltsUnocc (2)	110	AV	nviMixBoxManVUn/nvoMixBoxManVUn	Read/Write	16094	Mixing Box damper voltage during unoccupied times, requires mixing box mode = manual
DryModeDischTempSpOcc (3)	111	AV	nviDryDischTSpOc/nvoDryDischTSpOc	Read/Write	16101	Dry mode discharge temperature setpoint when occupied
DryModeDischTempSpUnocc (3)	112	AV	nviDryDischTSpUn/nvoDryDischTSpUn	Read/Write	16102	Dry mode discharge temperature setpoint when unoccupied
DryModeDewPointSP	113	AV	nviDryDewSp/nvoDryDewSp	Read/Write	15249	Dry mode dew point setpoint
DryModeOAPercent	114	AV	nviDryOAPer/nviDryOAPer	Read/Write	16122	Dry mode outdoor air percentage
StaticPressureLowOcc (2)	115	AV	nviStatPLowOcc/nviStatPLowOcc	Read/Write	16095	Static Pressure Low setpoint when occupied
StaticPressureLowUnocc (2)	116	AV	nviStatPLowUnoc/nviStatPLowUnoc	Read/Write	16096	Static Pressure Low setpoint when unoccupied
StaticPressureHighOcc (2)	117	AV	nviStatPHighOcc/nviStatPHighOcc	Read/Write	16097	Static Pressure High setpoint when occupied
StaticPressureHighUnocc (2)	118	AV	nviStatPHighUnoc/nviStatPHighUnoc	Read/Write	16098	Static Pressure High setpoint when unoccupied
OutdoorStatTemp (5)	119	AI	nvoOutdoorTemp	Read Only	9057	Outdoor temperature
ReturnStatTemp (5)	120	AI	nvoReturnTemp	Read Only	9058	Return temperature
DischargeStatTemp (5)	121	AI	nvoDischargeTemp	Read Only	9059	Discharge temperature
IntakeStatTemp (5)	122	AI	nvoIntakeTemp	Read Only	9060	Intake temperature
SpaceStatTemp (5)	123	AI	nvoSpaceTemp	Read Only	9061	Space temperature (thermistor)
Hmi0Temp (5)	124	AI	nvoHmi0Temp	Read Only	9063	Unit HMI temperature
Hmi1Temp (5)	125	AI	nvoHmi1Temp	Read Only	9064	Remote HMI 1 temperature
Hmi2Temp (5)	126	AI	nvoHmi2Temp	Read Only	9065	Remote HMI 2 temperature
Hmi3Temp (5)	127	AI	nvoHmi3Temp	Read Only	9066	Remote HMI 3 temperature
Hmi4Temp (5)	128	AI	nvoHmi4Temp	Read Only	9067	Remote HMI 4 temperature
IntakeRh (5)	129	AI	nvoIntakeRh	Read Only	9078	Intake relative humidity
SpaceRh (5)	130	AI	nvoSpaceRh	Read Only	9079	Space relative humidity

BACNET OBJECT NAME	ID	BACNET TYPE	LON SNVT NAME	FUNCTION	Modbus	DESCRIPTION
AdjustableDamperPosition (2)	131	AI	nvoDampPosition	Read Only	9085	Mixing Box Damper signal
Hmi0Rh (5)	132	AI	nvoHmi0Rh	Read Only	9097	Unit HMI relative humidity
Hmi1Rh (5)	133	AI	nvoHmi1Rh	Read Only	9098	Remote HMI 1 relative humidity
Hmi2Rh (5)	134	AI	nvoHmi2Rh	Read Only	9099	Remote HMI 2 relative humidity
Hmi3Rh (5)	135	AI	nvoHmi3Rh	Read Only	9100	Remote HMI 3 relative humidity
Hmi4Rh (5)	136	AI	nvoHmi4Rh	Read Only	9101	Remote HMI 4 relative humidity
ActiveFault0Id (5)	137	AI	nvoActiveFault0	Read Only	30501	Active Fault Code (see fault code table)
ActiveFault1Id (5)	138	AI	nvoActiveFault1	Read Only	30502	Active Fault Code (see fault code table)
ActiveFault2Id (5)	139	AI	nvoActiveFault2	Read Only	30503	Active Fault Code (see fault code table)
ActiveFault3Id (5)	140	AI	nvoActiveFault3	Read Only	30504	Active Fault Code (see fault code table)
ActiveFault4Id (5)	141	AI	nvoActiveFault4	Read Only	30505	Active Fault Code (see fault code table)
ActiveFault5Id (5)	142	AI	nvoActiveFault5	Read Only	30506	Active Fault Code (see fault code table)
CurrentHvacState (5)	143	AI	nvoCurrentState	Read Only	2083	HVAC State (Idle = 0, Blower = 1, Heating = 2, Cooling = 3)
OccupiedbySchedule (4)	144	AI	nvoOccbySchedule	Read Only	2125	Occupied due to the schedule
OccupiedbyInput (5)	145	AI	nvoOccbyInput	Read Only	2132	Occupied due to hardware input
OccupiedbyDDC (5)	146	AI	nvoOccbyDDC	Read Only	2133	Occupied due to DDC command
OccupiedbyHMIOverride (5)	147	AI	nvoOccbyHMI	Read Only	2134	Occupied due to HMI command
CurrentOccupiedStatus (5)	148	AI	nvoOccStatus	Read Only	2140	Occupancy status, occupied = 1, unoccupied = 0
CalculatedAverageSpaceTemp (5)	149	AI	nvoAvgSpaceTemp	Read Only	2144	Average space temperature
BlowerVFDFrequency (5)	150	AI	nvoBlowVFDFreq	Read Only	2146	Blower VFD frequency
BlowerVFDCurrent (5)	151	AI	nvoBlowVFDAmps	Read Only	2150	Blower VFD current
BlowerVFDPower (5)	152	AI	nvoBlowVFDPower	Read Only	2152	Blower VFD power
CalculatedAverageRh (5)	153	AI	nvoAvgRh	Read Only	2190	Average space relative humidity
GasValveOutput (5)	154	AI	nvoGasOutput	Read Only	1045	Controller output to the modulating gas valve. 0% = Low Fire, 100% = High Fire
CFMReading (5)	155	AI	nvoCFMReading	Read Only	2207	Fan CFM Reading
StaticPressure (5)	156	AI	nvoStaticPress	Read Only	2224	Static Pressure

DDC Notes

(1) Full Control Points

- Use only if Heating and/or Cooling tempering mode has been set to “DDC” through the unit’s HMI.
- Setting the Heating and Cooling modes to “DDC” disables temperature based activation of these functions. The preferred heating and cooling activation method is to use space and/or intake temperatures along with unit setpoints.
- Heating and Cooling cannot be called for at the same time.
- The Fan Control point will only work if the heating or cooling mode is set to DDC.

(2) Factory Setting Points

- Avoid writing to these on a regular basis.
- The Allow Schedule point tells the unit whether scheduling is allowed or not. It is **NOT** an occupancy command.
- Unit Status: 0 = Idle, 1 = Blower, 2 = Heating, 3 = Cooling
- OA Mode: 0 = Off, 1 = Manual, 2 = 2 Position, 3 = OA Percent, 4 = Analog Ctrl, 5 = PS, 6 = 100% OA, 7 = Modes
- Occupancy Status: 0 = OFF, 1 = ON
- Heat Tempering Mode Occ: 0 = Discharge, 1 = Space, 2 = BAS, 3 = DDC
- Activate Based ON Occ: 0 = Intake, 1 = Space, 2 = Both, 3 = Either, 4 = Stat
- Cool Tempering Mode Occ: 0 = Intake, 1 = Space, 2 = BAS, 3 = DDC
- Heat Tempering Mode Unocc: 0 = Discharge, 1 = Space, 2 = BAS, 3 = DDC
- Activate Based ON Unocc: 0 = Intake, 1 = Space, 2 = Both, 3 = Either, 4 = Stat
- Cool Tempering Mode Unocc: 0 = Intake, 1 = Space, 2 = BAS, 3 = DDC
- Blower Mode Occ: 0 = Auto, 1 = OFF, 2 = ON
- Blower Mode Unocc: 0 = Auto, 1 = OFF, 2 = ON

(3) Temperature Setpoints

- The preferred method for DDC control is through setpoint manipulation. Use the setpoints shown above along with the “DDC Occupied Override” point in the Runtime settings section to control the blower and to determine when to heat or cool.
- Temperatures can be in degrees F or degrees C, depending on the “Temp Units” point in the factory settings.

(4) On-Board Scheduling

- Values are based on minutes in a day. 1439 minutes = 11:59 PM, 0 = 12:00AM.
- The end value of the A set or B set must be greater than or equal to the start value in that set (A start <= A end, B start <= B end).
- The B set must be greater than the A set and cannot overlap it (A end <= B start).
- The value 1440 is a special value meaning that there is no scheduling for that set. Both the start and end value of a set must have the value for it to be valid. If the A set has this value, the B set must also have this value (no scheduling for the entire day).

NOTE: The preferred method for a BMS to control occupancy is through the “DDC Occupied Override” binary point. The “On-Board Schedule” points should all be set to unoccupied (1440) if the “DDC Occupied Override” is used.

(5) Sensor Values and Alerts

- For Alert Codes 0-5, refer to **“DDC Fault List” on page 59**.

DDC Fault List

Fault Number	Fault Description
0	None
1	FireDetect
2	SmokeDetect
3	SupplyOverload
4	ExhaustOverload
5	MasterRomCrc
6	AuxRomCrc
7	FlameProving
8	IntakeFirestat
9	DischargeFirestat
10	Freezestat
12	HighTempLimit
13	FireEyeAlarm
14	GasHighPs
15	GasLowPs
16	AuxGasHighPs
17	AuxGasLowPs
18	CoAlarm
19	EvapWaterPs
20	EvapFloat
21	DxFloat
22	FurnaceFloat
23	BlowerVfdMbComm
24	DoorInterlock
26	MuaToAuxMbComm
27	IntakeDamperEnd
28	DischargeDamperEnd
29	BlowerAirProving
30	CloggedFilter
31	MissingSensorIntake
32	BrokenSensorIntake
33	MissingSensorDischarge
34	BrokenSensorDischarge
35	MissingSensorSpace
36	BrokenSensorSpace
37	MissingSensorOutsideAir
38	BrokenSensorOutsideAir
39	MissingSensorReturn

Fault Number	Fault Description
40	BrokenSensorReturn
49	RtcTempSensor
50	AuxRtcTempSensor
51	Hmi0TempInvalid
52	Hmi1TempInvalid
53	Hmi2TempInvalid
54	Hmi3TempInvalid
55	Hmi4TempInvalid
56	ProofOfClosure
57	LowFlameVoltage
58	SpPressureLowLimit
59	SpPressureHighLimit
86	SpaceRh
87	IntakeRh
88	DischargeRh
92	HmiMbComm0
93	HmiMbComm1
94	HmiMbComm2
95	HmiMbComm3
96	HmiMbComm4
121	Co2ShutdownRequired
122	Co2Override
127	Vfd571IgbtTemp
128	Vfd571Output
129	Vfd571Ground
130	Vfd571Temp
131	Vfd571FlyingStart
132	Vfd571HighDcBus
133	Vfd571LowDcBus
134	Vfd571Overload
135	Vfd571Oem
136	Vfd571IllegalSetup
137	Vfd571DynamicBrake
138	Vfd571PhaseLost
139	Vfd571External
140	Vfd571Control
141	Vfd571Start
142	Vfd571IncompatParamSet

Fault Number	Fault Description
143	Vfd571EpmHw
144	Vfd571Internal1
145	Vfd571Internal2
146	Vfd571Internal3
147	Vfd571Internal4
148	Vfd571Internal5
149	Vfd571Internal6
150	Vfd571Internal7
151	Vfd571Internal8
152	Vfd571Personality
153	Vfd571Internal10
154	Vfd571RemoteKeypadLost
155	Vfd571AssertionLevel
156	Vfd571Internal11
157	Vfd571Internal12
158	Vfd571Internal13
159	Vfd571Internal14
160	Vfd571CommModuleFail
161	Vfd571Network
162	Vfd571Network1
163	Vfd571Network2
164	Vfd571Network3
165	Vfd571Network4
166	Vfd571Network5
167	Vfd571Network6
168	Vfd571Network7
169	Vfd571Network8
170	Vfd571Network9
171	ReturnRh
173	OutsideRh
174	Co2Threshold
175	ErvDoorInterlock
176	ExternalInterlockActive
182	ExhFanContactor1Prv
183	ExhFanContactor2Prv

Troubleshooting

The following table lists causes and corrective actions for possible problems with the fan units. Review this list prior to consulting manufacturer. The following table lists causes and corrective actions for possible problems with the fan units. Review this list before consulting manufacturer.

Airflow Troubleshooting Chart

Problem	Potential Cause	Corrective Action
Fan Inoperative	Blown fuse/Open circuit breaker	Check amperage.
		Check fuse, replace if needed.
		Check circuit breaker.
	Disconnect switch in “OFF” position	Place switch to the “ON” position.
	Incorrect wiring to motor	Inspect motor wiring. Verify connections with wiring diagram located on fan motor.
	Broken fan belt	Replace belt.
	Motor starter overloaded	Check amperage.
		Reset starter.
Motor Overload	Incorrect fan rotation	Verify that the fan is rotating in the direction shown on rotation label.
	Fan speed is too high	Reduce fan RPM.
	Incorrect wiring to motor	Inspect motor wiring. Verify connections with wiring diagram located on fan motor.
	Overload in starter set too low	Set overload to motor’s FLA value.
	Motor HP too low	Determine if HP is sufficient for job.
	Duct static pressure lower than design	Reduce fan RPM.
Insufficient Airflow	Incorrect fan rotation	Verify that the fan is rotating in the direction shown on rotation label.
	Poor outlet conditions	Check duct and connections. There should be a straight duct connection to the outlet.
	Intake damper not fully open	Inspect damper linkage. If the linkage is damaged, replace damper motor.
	Duct static pressure higher than design	Check ductwork. Adjust/resize to eliminate or reduce duct losses.
	Blower speed too low	Increase fan RPM. Do not overload motor.
	Supply grills or registers closed	Open/Adjust.
	Dirty/clogged filters	Clean filters. Replace filters if they cannot be cleaned or are damaged.
	Belt slippage	Adjust belt tension.
Excessive Airflow	Blower speed too high	Reduce fan RPM.
	Filters not installed	Install filters.
	Duct static pressure lower than design	Reduce fan RPM.
Excessive Vibration and Noise	Damaged/Unbalanced	Replace wheel.
	Misaligned pulleys	Align pulleys.
	Fan is operating in unstable region of fan curve	Refer to performance curve for fan.
	Bearings need lubrication/Damaged bearing	Lubricate bearings, replace if damaged.
	Fan speed is too high	Reduce fan RPM.
	Dirty/oily belt(s)	Clean belt(s).
	Belt(s) too loose	Adjust, replace if necessary.
	Worn belt(s)	Replace belt(s).

Burner Troubleshooting

Problem	Potential Cause	Corrective Action
Pilot Does Not Light/Stay Lit	Main gas is off	Open main gas valve.
	Air in gas line	Purge gas line.
	Dirt in pilot orifice	Clean orifice with compressed air.
	Gas pressure out of range	Adjust to proper gas pressure.
	Pilot valve is off	Turn pilot valve on.
	Leak at pilot orifice	Tighten pilot orifice.
	Excessive drafts	Redirect draft away from unit.
	Safety device has cut power	Check limits and airflow sensor.
	Dirty flame sensor	Clean flame sensor.
	Defective flame rod	Replace flame rod.
	No call for heat	Adjust heat setpoint.
	No spark at igniter	Check wiring, sensor, and ignition controller. Check spark gap, refer to **Figure 19 on page 47**.
Main Burner Does Not Light (Pilot is lit)	Defective valve	Replace combination valve.
	Loose valve wiring	Check wiring to valve.
	Shut off valve closed	Open shut off valve.
	Defective flame safety controller	Replace flame safety controller.
	Pilot fails as main gas valve opens, and main gas flows.	Plug the first burner port next to the pilot gas tube with burner cement.
Not Enough Heat	Main gas pressure too low	Increase main gas pressure - do not exceed 14 inches wc inlet pressure (5-14” wc).
	Too much airflow	Decrease airflow if possible.
	Burner undersized	Check design conditions.
	Gas controls not wired properly	Check wiring.
	Heat setpoint too low	Increase heat setpoint.
	Faulty HMI Sensor	Replace HMI.
	Faulty Discharge Sensor	Check wiring. Replace sensor.
	Unit locked into low fire	Check wiring.
Too much heat	Defective modulating gas valve	Check/replace modulating valve.
	Heat setpoint too high	Decrease heat setpoint.
	Unit locked into high fire	Check wiring.
	Faulty HMI Sensor	Replace HMI.
	Faulty Discharge Sensor	Check wiring. Replace sensor.

HMI Fault Codes

Fault	Potential Cause	Corrective Action
Fire Detect	The board is receiving an input from the fire detector.	Fire possibly present.
		Check wiring. Repair broken or loose wiring connections.
		Faulty fire detector, replace fire detector.
Smoke Detect	The board is receiving an input from the smoke detector.	Verify the smoke detector functionality.
		Check wiring. Repair broken or loose wiring connections.
		Faulty smoke detector, replace smoke detector.
Supply Overload Exhaust Overload	Motor overload has tripped.	Check motor for debris.
		Check contactor/motor wiring connections.
		Check overload reset button.
		Check overload amperage setting.
		Check motor bearings.
Master ROM CRC	Software mismatch.	Contact technical support.
Flame Lockout	The Flame Safety Control (FSC) verifies that airflow is sensed by the airflow sensor.	Verify spark gap, refer to **Figure 19 on page 47**.
		Faulty flame rod.
		Faulty FSC, replace FSC.
Intake Firestat	Intake temperature exceeds the firestat setpoint.	Inspect intake area of the unit for unexpected heat source.
		Reset fault with HMI.
Discharge Firestat	Discharge temperature exceed the firestat setpoint.	Check for faulty regulators or modulating valves.
		Reset fault with HMI.
		Inspect discharge area of the unit for unexpected heat source.
Freezestat	The discharge temperature was below the freezestat temperature setpoint for the duration of the freezestat timer setpoint.	Check gas pressure.
		Check for proper burner firing.
		Check discharge sensor values. Go to **Service Settings > Temperatures> Discharge**.
		Reset fault with HMI.
High Temp Limit	Unit discharge temperature exceeds maximum limit.	Check for proper airflow.
		Measure discharge sensor (ohm reading should be 10k @ 77°F).

Fault	Potential Cause	Corrective Action
Fire Eye Alarm	Fireye detected improper burner operation.	Gas is off, turn gas on.
		Faulty ignition transformer, replace transformer.
		Faulty Fireye, replace Fireye.
		Improper flame/lighting, refer to **"Burner Troubleshooting" on page 61**.
Gas High PS	The board lost input on the gas pressure high terminal. There should be an input when gas pressure is at the proper level.	Adjust regulator or add regulator.
		Check wiring. Repair broken or loose wiring connections.
		Faulty high pressure gas switch, replace the switch.
Gas Low PS	The board lost input on the gas pressure low terminal. There should be an input when gas pressure is at the proper level.	Check wiring. Repair broken or loose wiring connections.
		Faulty low pressure gas switch, replace the switch.
CO Alarm	The board is receiving an input from the CO detector.	Check for proper exhaust ventilation.
		Check wiring. Repair broken or loose wiring connections.
		Faulty CO detector, replace CO detector.
Evap Water PS	Drain Closed - Water pressure should be present. The board should not receive 120VAC. A fault will occur if 120VAC is present for 5 seconds.	Verify freeze protection kit is installed.
	Drain Open - Water pressure should not be present. The board should receive 120VAC. A fault will occur if 120VAC is not present for 15 seconds.	Check freeze protection kit is operational.
Evap Float	Input signal from the evap float switch lost.	Check wiring. Repair broken or loose wiring connections.
		Clogged drain.
		Faulty float switch, replace switch.
DX Float	Input signal from the drain pan float switch lost.	Make sure the pan drain is clear and water is draining.
		Check wiring. Repair broken or loose wiring connections.
		Faulty float switch, replace the switch.
Supply VFD Comm	Modbus communication fault.	Check Modbus wiring and connections.
		Verify Modbus address.
		Verify Min and Max settings of the VFD to the MUA board settings. Go to **Factory Settings > Unit Options > Blower Config > VFD Freq Limits**.

Fault	Potential Cause	Corrective Action
Door Interlock	Safety feature that will shut down supply fan when door signal lost.	Verify door is closed.
		Check wiring. Repair broken or loose wiring connections.
		Faulty door switch, replace the switch.
Intake Damper End	End limit input not received.	Check wiring. Repair broken or loose wiring connections.
		Board damper output/input failed.
		Faulty damper, Replace damper.
Supply (Blower) Air Proving	Airflow proving pressure value outside of setpoint limits.	Kinked/blocked/damaged hose.
		Blockage in duct.
		Confirm proper CFM.
		Faulty airflow sensor, replace sensor.
		Burner profile pressure out of range.
Clogged Filter	Input for clogged filters activated.	Clean or replace filters.
		Check clogged filter switch adjustment.
		Faulty switch, replace switch.
Missing Sensor Intake/Discharge/ Space/Outside Air/ Return	When a sensor is not wired or there is an open circuit.	Check wiring. Repair broken or loose wiring connections.
		Install missing sensor.
		Replace faulty sensor.
Broken Sensor Intake/Discharge/ Space/Outside Air/ Return	Sensor or wiring shorted to ground.	Check wiring. Repair grounded wiring.
		Faulty sensor, replace sensor.
HMI Temp Invalid	HMI internal temperature sensor readings incorrect.	Replace HMI.
Communication Fault - Check Configuration	HMI communication fault or software setting.	Improper software setting. If more than one HMI is installed, check all HMIs.
HMI MB Comm		Faulty Cat 5 cable, replace cable.
		Faulty HMI, replace the HMI.
CO2 Override	High source of CO2, above PPM threshold.	Check for proper exhaust ventilation.

VFD Fault List

Refer to VFD manufacturer manual for further details.

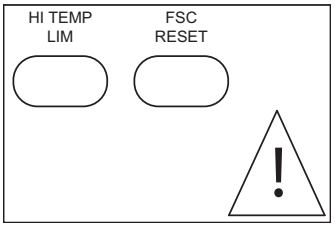
Fault Number	Description
0	No Fault
1	IGBT Temperature Fault
2	Output Fault
3	Ground Fault
4	Temperature Fault
5	Flying Start Fault
6	High DC BUS
7	Low DC BUS
8	Overload Fault
9	OEM Fault
10	Illegal Setup Fault
11	Dynamic Brake Fault
12	Phase Lost
13	External Fault
14	Control Fault
15	Start Fault
16	Incompatible Parameter Set
17	EPM Hardware Fault
18 - 27	Internal Fault
28	Remote Keypad Lost
29	Assertion Level Fault
30 - 33	Internal Fault
34	Comm. Module Failure
35 - 44	Network Fault

Resetting Unit

If the flame safety control is locked out (alarm light on), reset the unit by:

1. Press the FSC Reset push-button, refer to **Figure 28**. If pressing the reset fails, continue to step 2.
2. Turn OFF power to the unit.
3. Turn power to the unit back ON.

Figure 28 - Reset Buttons (MUA Board)



MAINTENANCE

To guarantee trouble-free operation of this heater, the manufacturer suggests following these guidelines. Most problems associated with fan failures are directly related to poor service and maintenance.

Please record any maintenance or service performed on this fan in the documentation section located at the end of this manual.

WARNING: DO NOT ATTEMPT MAINTENANCE ON THE HEATER UNTIL THE ELECTRICAL SUPPLY HAS BEEN COMPLETELY DISCONNECTED AND THE MAIN GAS SUPPLY VALVE HAS BEEN SHUT OFF.

General Maintenance

1. Fan inlet and approaches to ventilator should be kept clean and free from any obstruction.
2. All fasteners and electrical connections should be checked for tightness each time maintenance checks are performed before restarting unit.
3. These units require very little attention when moving clean air. Occasionally oil and dust may accumulate, causing imbalance. If the fan is installed in a corrosive or dirty atmosphere, periodically inspect and clean the wheel, inlet, and other moving parts to ensure smooth and safe operation.
4. Motors are normally permanently lubricated. **Caution: Use care when touching the exterior of an operating motor. Components may be hot enough to burn or cause injury.**
5. If bearings require lubrication, very little is needed. A general rule is one-half pump from a grease gun for 1/2” to 1-7/16” shaft diameters and one full pump for 1-11/16” and large diameter shafts for every 1500 to 3000 hours of operation. A lithium-based grease should be used. Bearings should be rotated as they are lubricated to evenly distribute the grease, either by hand or via extended grease lines. Do not attempt to grease bearings from inside the enclosure while the motor is energized. **Caution: Bearings are sealed, over-greasing can cause damage to the bearings. Do not grease until grease comes out of seals. Only add the appropriate amount of grease.**

2 Weeks After Start-up

1. Belt tension should be checked after the first 2 weeks of fan operation. **See “Pulley Alignment/ Proper Belt Tension” on page 45.**
2. All fasteners should be checked for tightness each time maintenance checks are performed before restarting unit.

Every 3 Months

1. Belt tension should be checked quarterly. **See “Pulley Alignment/Proper Belt Tension” on page 45.** Over-tightening will cause excessive bearing wear and noise. Too little tension will cause slippage at start-up and uneven wear.
2. Filters need to be cleaned and/or replaced quarterly, and more often in severe conditions. Washable filters can be washed in warm soapy water. When re-installing filters, be sure to install with the **airflow in the correct direction** as indicated on the filter.

Yearly

1. Inspect bearings for wear and deterioration. Replace if necessary.
2. Inspect belt wear and replace torn or worn belts.
3. Inspect bolts and set screws for tightness. Tighten as necessary.
4. Inspect motor for cleanliness. Clean exterior surfaces only. Remove dust and grease from the motor housing to ensure proper motor cooling. Remove dirt from the wheel and housing to prevent imbalance and damage.
5. Check for gas leak and repair if present.
6. Clean flame sensor by rubbing with steel wool to remove any rust build-up.
7. For heating season, inspect the burner assembly. Refer to **“Burner Maintenance” on page 67**. For cooling season, inspect the cooling module. Refer to cooling manufacturer’s recommendations.

Burner Maintenance

Burner maintenance should be performed annually when entering heating season.

1. Verify the unit is off.
2. Inspect the pilot assembly, refer to **“Pilot Adjustment” on page 51**. Replace if required.
3. Inspect the burner plates.
4. Clean the burner plates. Make sure the baffles are secure and attached to the burner.
5. Clean burner with wire brush and make sure the burner ports are free of debris. Refer to **Table 9** for drill size(s) to clear ports. Wipe the burner with a clean rag.
6. After cleaning the system, turn the system. Visually inspect the flame.

Table 9 - Burner Orifice Drill Size

Orifice	Drill Size
Gas Port	1/8”
Air Port	42

Emergency Shutdown of Unit

To shutdown the unit in the event of an emergency, do the following:

1. Turn power OFF to the unit from main building disconnect.
2. Turn the external disconnect switch to the OFF position.
3. CLOSE the inlet gas valve located on the heater.

Prolonged Shutdown of Unit

For prolonged shutdown, the following steps should be done:

1. Turn the external disconnect switch to the OFF position.
2. CLOSE the inlet gas valve located on the heater.

To re-start the unit, the following steps should be done:

1. Turn the external disconnect switch to the ON position.
2. OPEN the inlet gas valve located on the heater.

Unit Filters

Table 10 - Filter Quantity Chart

Intake	16” x 20”
76	1

Start-Up Documentation

START-UP AND MEASUREMENTS SHOULD BE PERFORMED AFTER THE SYSTEM HAS BEEN AIR BALANCED AND WITH THE HEAT ON (Warranty will be void without completion of this form)

Job Information

Job Name		Service Company	
Address		Address	
City		City	
State		State	
Zip		Zip	
Phone Number		Phone Number	
Fax Number		Fax Number	
Contact		Contact	
Purchase Date		Start-up Date	

Heater Information

Refer to the start-up procedure in this manual to complete this section.

Name Plate and Unit Information		**Field Measure Information**	
Model Number		Motor Voltage	
Serial Number		Motor Amperage**	
Hardware Rev.		RPM	
Software Rev.		Burner Differential Pressure	Inches WC
Motor Volts		Pilot Flame Signal	VDC
Motor Hertz		Low Fire Flame Signal	VDC
Motor Phase		High Fire Flame Signal	VDC
Motor FLA		High Fire Inlet Gas Pressure	Inches WC
Motor HP		Low Fire Manifold Gas Pressure	Inches WC
Blower Pulley		High Fire Manifold Gas Pressure	Inches WC
Motor Pulley		Thermostat Setpoint	
Belt Number		Gas Type	
Min. Btu/Hr			
Max. Btu/Hr			
Gas Type			

Temperature Control	Discharge	
	Space	
Airflow Direction	Correct	
	Incorrect	

**If measured amps exceed the FLA rating on the nameplate, fan RPM must be reduced to decrease the measured amps below the nameplate FLA rating.